NOTICE

This manual was written by the MBK INDUSTRIE primarily for use by YAMAHA and MBK dealers and their qualified mechanics. It is not possible to put an entire mechanic's education into one manual, so it is assumed that persons using this book to perform maintenance and repairs on YAMAHA and MBK scooters have a basic understanding of the mechanical concepts and procedures inherent in scooter repair technology. Without such knowledge, attempted repairs or service to this model may render it unfit to use and/or unsafe.

MBK INDUSTRIE is continually striving to improve all models manufactured. Modifications and significant changes in specifications or procedures will be forwarded to all Authorized YAMAHA and MBK dealers and will, where applicable, appear in future editions of this manual.

PARTICULARY IMPORTANT INFORMATION
This material is distinguished by the following notation:

⚠️ The safety Alert Symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

⚠️ WARNING Failure to follow WARNING instructions could result in severe injury or death to the scooter operator, a bystander, or a person inspecting or repairing the scooter.

⚠️ CAUTION: A CAUTION indicates special precautions that must be taken to avoid damage to the scooter.

NOTE: A NOTE provides key information to make procedures easier or clearer.
HOW TO USE THIS MANUAL

CONSTRUCTION OF THIS MANUAL
This manual consists of chapters for the main categories of subjects. (See «illustrated symbols).

1st title ① This is a chapter with its symbol on the upper right of each page.

2nd title ② This title appears on the upper of each page on the left of the chapter symbol. (For the chapter «Periodic inspection and adjustment» the 3rd title appears.)

3rd title ③ This is a final title.

MANUAL FORMAT
All of the procedures in this manual are organized in a sequential, step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanations of all disassembly, repair, assembly, and inspections.

A set of particularly important procedure ④ is placed between a line of asterisks "*" with each step preceded by "•".

IMPORTANT FEATURES
• Data and a special tools are framed in a box preceded by a relevant symbol ⑤.
• An encircled numeral ⑥ indicates a part name, and an encircled alphabetical letter data for an alignment mark ⑦, the others being indicated by an alphabetical letter in a box ⑧.
• A condition of a faulty component will precede an arrow symbol and the course of action required the symbol ⑨.

EXPLODED DIAGRAM
Each chapter provides exploded diagrams are before each disassembly section for ease in identifying correct disassembly and assembly procedures.
ILLUSTRATED SYMBOLS
(REFER TO THE ILLUSTRATION)

Illustrated symbols ① to ② are designed as thumb tabs to indicate the chapter’s number and content.

① General information
② Specifications
③ Periodic inspection and adjustment
④ Engine
⑤ Carburetion
⑥ Chassis
⑦ Electrical
⑧ Troubleshooting

Illustrated symbols ⑨ to ⑮ are used to identify the specifications appearing in the text.

⑨ Filling fluid
⑩ Lubricant
⑪ Special tool
⑫ Tightening
⑬ Wear limit, clearance
⑭ Engine speed
⑮ Ω, V, A

Illustrated symbols ⑯ to ⑱ in the exploded diagram indicate grade of lubricant and location of lubrication point.

⑯ Apply engine oil
⑰ Apply gear oil
⑱ Apply molybdenum disulfide oil
⑲ Apply wheel bearing grease
⑳ Apply lightweight lithium-soap base grease
⑳ Apply molybdenum disulfide grease
㉑ Apply locking agent (THREADLOCK®)
㉒ Use new one
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GENERAL INFORMATION

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GENERAL INFORMATION

VEHICLE IDENTIFICATION NUMBER
The vehicle identification number ① is stamped into the frame.

NOTE: The vehicle identification number is used to identify your scooter and may be used to register your scooter with the licensing authority in your state.

ENGINE SERIAL NUMBER
The engine serial number ① is stamped into the crankcase.

NOTE: The first three digits of these numbers are for model identifications; the remaining digits are the unit production number.

NOTE: Designs and specifications are subject to change without notice.
IMPORTANT INFORMATION

ALL REPLACEMENT PARTS
1. Use only genuine parts for all replacements. Use oil and/or grease recommended by MBK/YAMAHA for assembly and adjustment. Other brands may be similar in function and appearance, but inferior in quality.

GASKETS, OIL SEALS, AND O-RINGS
1. All gaskets, seals and O-rings should be replaced when an engine is overhauled. All gaskets surfaces, oil seal lips and O-rings must be cleaned.
2. Properly oil all mating parts and bearing during reassembly. Apply grease to the oil seal lips.

LOCK WASHERS/PLATES AND COTTER PINS
1. All lock washers/plates and cotter pins must be replaced when they are removed. Lock tab(s) should be bent along the bolt or nut flat(s) after the bolt or nut has been properly tightened.

BEARINGS AND OIL SEALS
1. Install the bearing(s) and oil seal(s) with their manufacturer’s marks or numbers facing outward. (In other words, the stamped letters must be on the side exposed to view.) When installing oil seal(s), apply a light coating of lightweight lithium base grease to the seal lip(s). Oil the bearings liberally when installing.

CAUTION:
Do not use compressed air to spin the bearings dry. This causes damage to the bearing surfaces.
1. All circlips should be inspected carefully before reassembly. Always replace piston pin clips once they have been removed. Replace bent circlips. When installing a circlip make sure that the sharp edge is positioned opposite to the thrust it receives. See the sectional view.

Shaft
The following special tools are necessary for complete and accurate tune-up and assembly. Use only the appropriate special tools; this will help prevent damage caused by the use of inappropriate tools or improvised techniques. When placing an order, refer to the list provided below to avoid any mistakes.

<table>
<thead>
<tr>
<th>Tool No</th>
<th>Tool name/usage</th>
<th>Illustration</th>
</tr>
</thead>
<tbody>
<tr>
<td>90890-01135</td>
<td>Crankcase separating tool. This tool is used to separate the crankcase and remove the crankshaft.</td>
<td><img src="image1" alt="Illustration" /></td>
</tr>
<tr>
<td>90890-01189</td>
<td>Flywheel puller. This tool is used to remove the flywheel magneto.</td>
<td><img src="image2" alt="Illustration" /></td>
</tr>
<tr>
<td>90890-01235</td>
<td>Rotor holding tool. This tool is used to remove the flywheel magneto.</td>
<td><img src="image3" alt="Illustration" /></td>
</tr>
<tr>
<td>90890-01274 90890-01275 90890-01277 90890-01411</td>
<td>Crankshaft installer set. These tools are used to install the crankshaft.</td>
<td><img src="image4" alt="Illustration" /></td>
</tr>
<tr>
<td>90890-01348</td>
<td>Locknut wrench. This tool is used when removing or installing the secondary sheave nut.</td>
<td><img src="image5" alt="Illustration" /></td>
</tr>
<tr>
<td>90890-01701</td>
<td>Sheave holder. This tool is used to hold the secondary sheave when removing or installing the nut.</td>
<td><img src="image6" alt="Illustration" /></td>
</tr>
<tr>
<td>90890-01337</td>
<td>Clutch spring holder. This tool is used for compressing the spring of the secondary sheave when removing the nut.</td>
<td><img src="image7" alt="Illustration" /></td>
</tr>
<tr>
<td>Tool N°</td>
<td>Tool name/usage</td>
<td>Illustration</td>
</tr>
<tr>
<td>------------</td>
<td>---------------------------------------</td>
<td>--------------</td>
</tr>
<tr>
<td>9079Q-02218</td>
<td>Ring nut wrench.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>This tool is used to loosen and tighten the steering ring nut.</td>
<td></td>
</tr>
<tr>
<td>90890-01326</td>
<td>T-handle</td>
<td></td>
</tr>
<tr>
<td>90890-1294</td>
<td>Damper rod holder</td>
<td></td>
</tr>
<tr>
<td></td>
<td>These tools are used for holding the damper rod holder when removing or installing the damper rod holder.</td>
<td></td>
</tr>
<tr>
<td>90890-01184</td>
<td>Fork seal driver weight.</td>
<td></td>
</tr>
<tr>
<td>90890-01186</td>
<td>Fork seal driver attachment (ø27)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>These tools are used when installing the fork seals.</td>
<td></td>
</tr>
<tr>
<td>90890-03112</td>
<td>Pocket Tester</td>
<td></td>
</tr>
<tr>
<td></td>
<td>This instrument is invaluable for checking the electrical system.</td>
<td></td>
</tr>
<tr>
<td>90890-03113</td>
<td>Engine tachometer.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>This tool is needed for detecting the engine rpm.</td>
<td></td>
</tr>
<tr>
<td>90890-06754</td>
<td>Ignition checker.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>This instrument is necessary for checking the ignition system components.</td>
<td></td>
</tr>
</tbody>
</table>
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## GENERAL SPECIFICATIONS

### SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model</th>
<th>YQ50</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Dimensions:</strong></td>
<td></td>
</tr>
<tr>
<td>Overall length</td>
<td>1.743 mm</td>
</tr>
<tr>
<td>Overall width</td>
<td>690 mm</td>
</tr>
<tr>
<td>Overall height</td>
<td>1.170mm</td>
</tr>
<tr>
<td>Seat height</td>
<td>828 mm</td>
</tr>
<tr>
<td>Wheelbase</td>
<td>1.256 mm</td>
</tr>
<tr>
<td>Minimum ground clearance</td>
<td>185 mm</td>
</tr>
<tr>
<td><strong>Basic weight:</strong></td>
<td></td>
</tr>
<tr>
<td>With oil and full fuel tank</td>
<td>97 kg</td>
</tr>
<tr>
<td><strong>Minimum turning radius:</strong></td>
<td>1.800 mm</td>
</tr>
<tr>
<td><strong>Engine:</strong></td>
<td></td>
</tr>
<tr>
<td>Type</td>
<td>Liquid-cooled 2-stroke, gasoline torque induction.</td>
</tr>
<tr>
<td>Cylinder arrangement</td>
<td>Single cylinder, horizontal</td>
</tr>
<tr>
<td>Displacement</td>
<td>49 cm³</td>
</tr>
<tr>
<td>Bore x stroke</td>
<td>40 x 39.2 mm</td>
</tr>
<tr>
<td>Compression ratio</td>
<td>7.9 : 1 (F)(B)(P)(E)(I) 8 : 1 (D)(NL)(CHE)</td>
</tr>
<tr>
<td>Starting system</td>
<td>Electric and kick starter</td>
</tr>
<tr>
<td><strong>Lubrication system:</strong></td>
<td>Separate lubrication (Yamaha Autolube )</td>
</tr>
<tr>
<td><strong>Oil type or grade:</strong></td>
<td></td>
</tr>
<tr>
<td>Engine oil:</td>
<td>Semi-synthetic, in accordance with the API TC TSC 3 Standard.</td>
</tr>
<tr>
<td>Transmission oil</td>
<td>SAE 10W30 type SE motor oil</td>
</tr>
<tr>
<td><strong>Oil capacity:</strong></td>
<td></td>
</tr>
<tr>
<td>Transmission oil:</td>
<td></td>
</tr>
<tr>
<td>Periodic oil change</td>
<td>0.11 L</td>
</tr>
<tr>
<td>Total amount</td>
<td>0.13 L</td>
</tr>
<tr>
<td><strong>Radiator capacity</strong></td>
<td></td>
</tr>
<tr>
<td>Total amount (Including all routes)</td>
<td>1.2 L</td>
</tr>
<tr>
<td><strong>Air filter:</strong></td>
<td>Wet type element</td>
</tr>
<tr>
<td><strong>Fuel:</strong></td>
<td>Regular unleaded gasoline with a research octane number of 91 or higher.</td>
</tr>
<tr>
<td><strong>Tank capacity</strong></td>
<td>7.0 L</td>
</tr>
</tbody>
</table>
### GENERAL SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model</th>
<th>YQ50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carburetor:</td>
<td>PHBN12HS / DELL’ORTO</td>
</tr>
<tr>
<td>Type/Manufacturer</td>
<td></td>
</tr>
<tr>
<td>Spark plug:</td>
<td>BR8HS/NGK</td>
</tr>
<tr>
<td>Type/Manufacturer</td>
<td></td>
</tr>
<tr>
<td>Gap</td>
<td>0.5 ~ 0.7 mm</td>
</tr>
<tr>
<td>Clutch type:</td>
<td>Dry, centrifugal automatic</td>
</tr>
<tr>
<td>Transmission:</td>
<td></td>
</tr>
<tr>
<td>Primary reduction system</td>
<td>Helical gear</td>
</tr>
<tr>
<td>Primary reduction ratio</td>
<td>52/13 (4.000)</td>
</tr>
<tr>
<td>Secondary reduction system</td>
<td>Spur gear</td>
</tr>
<tr>
<td>Secondary reduction ratio</td>
<td>43/14 (3.071)</td>
</tr>
<tr>
<td>Transmission</td>
<td>V-belt</td>
</tr>
<tr>
<td>Operation</td>
<td>Automatic</td>
</tr>
<tr>
<td>Chassis:</td>
<td>Steel tube underbone</td>
</tr>
<tr>
<td>Frame type</td>
<td></td>
</tr>
<tr>
<td>Caster angle</td>
<td>27°</td>
</tr>
<tr>
<td>Trail</td>
<td>90 mm</td>
</tr>
<tr>
<td>Tire:</td>
<td>Tubeless</td>
</tr>
<tr>
<td>Type</td>
<td></td>
</tr>
<tr>
<td>Size</td>
<td>Front 130/60-13</td>
</tr>
<tr>
<td></td>
<td>Rear 140/60-13</td>
</tr>
<tr>
<td>Manufacturer/type</td>
<td>Front PIRELLI / SL36</td>
</tr>
<tr>
<td></td>
<td>Rear MICHELIN / BOPPER</td>
</tr>
<tr>
<td></td>
<td>Front PIRELLI / SL36</td>
</tr>
<tr>
<td></td>
<td>Rear MICHELIN / BOPPER</td>
</tr>
<tr>
<td>Tire pressure (cold tire)</td>
<td>Front 150 kPa (1.50 kg/cm²)</td>
</tr>
<tr>
<td></td>
<td>Rear 150 kPa (1.50 kg/cm²)</td>
</tr>
<tr>
<td>Brake:</td>
<td>Disc brake</td>
</tr>
<tr>
<td>Front brake type</td>
<td>Right hand operation</td>
</tr>
<tr>
<td>Operation</td>
<td>Disk brake</td>
</tr>
<tr>
<td>Rear brake type</td>
<td>Left hand operation</td>
</tr>
<tr>
<td>Operation</td>
<td></td>
</tr>
<tr>
<td>Suspension:</td>
<td>Telescopic fork</td>
</tr>
<tr>
<td>Front</td>
<td>Unit swing</td>
</tr>
<tr>
<td>Rear</td>
<td></td>
</tr>
<tr>
<td>Shock absorber:</td>
<td>Coil spring/Oil damper</td>
</tr>
<tr>
<td>Front</td>
<td></td>
</tr>
<tr>
<td>Rear</td>
<td></td>
</tr>
<tr>
<td>Wheel travel:</td>
<td>80 mm</td>
</tr>
<tr>
<td>Front wheel travel</td>
<td></td>
</tr>
<tr>
<td>Rear wheel travel</td>
<td>72 mm</td>
</tr>
</tbody>
</table>
## GENERAL SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model</th>
<th>YQ50</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Electrical:</strong></td>
<td></td>
</tr>
<tr>
<td>Ignition system</td>
<td>CDI</td>
</tr>
<tr>
<td>Charging system</td>
<td>Flywheel magneto</td>
</tr>
<tr>
<td>Battery type/model</td>
<td>GM4-3B, YB4L-B, FB4L-B</td>
</tr>
<tr>
<td>Battery capacity</td>
<td>12V 4AH</td>
</tr>
<tr>
<td><strong>Headlight type:</strong></td>
<td>Bulb</td>
</tr>
<tr>
<td><strong>Bulb wattage / quantity:</strong></td>
<td></td>
</tr>
<tr>
<td>Headlight</td>
<td>12V 35W/35W x 1</td>
</tr>
<tr>
<td>Auxiliary light</td>
<td>12V 5W x 1</td>
</tr>
<tr>
<td>Taillight/brake light</td>
<td>12V 5W/21W x 1</td>
</tr>
<tr>
<td>Flasher light</td>
<td>Front 12V 21W x 2</td>
</tr>
<tr>
<td></td>
<td>Rear 12V 10W x 2</td>
</tr>
<tr>
<td>Meter light</td>
<td>12V 1.2W x 3</td>
</tr>
<tr>
<td><strong>Warning lights wattage / quantity:</strong></td>
<td></td>
</tr>
<tr>
<td>“OIL”</td>
<td>12V 1.2W x 1</td>
</tr>
<tr>
<td>“HIGH BEAM”</td>
<td>12V 1.2W x 1</td>
</tr>
<tr>
<td>“TURN”</td>
<td>12V 1.2W x 1</td>
</tr>
<tr>
<td>“Cooling warning light”</td>
<td>12V 1.2W x 1</td>
</tr>
</tbody>
</table>
## ENGINE

<table>
<thead>
<tr>
<th>Model</th>
<th>YQ50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cylinder head:</td>
<td>0.02 mm</td>
</tr>
<tr>
<td>Warp limit</td>
<td>* Lines indicate straight edge measurements.</td>
</tr>
<tr>
<td>Cylinder:</td>
<td>39.993 ~ 40.012 mm</td>
</tr>
<tr>
<td>Bore size</td>
<td>&lt;Limit&gt;</td>
</tr>
<tr>
<td>&lt;40.1 mm&gt;</td>
<td>Taper limit</td>
</tr>
<tr>
<td>0.05 mm</td>
<td>Piston:</td>
</tr>
<tr>
<td>Piston size</td>
<td>5 mm</td>
</tr>
<tr>
<td>Measuring point</td>
<td>0.029 ~ 0.042 mm</td>
</tr>
<tr>
<td>&lt;Limit&gt;</td>
<td>&lt;0.1 mm&gt;</td>
</tr>
<tr>
<td>Piston pin:</td>
<td>9.996 ~ 10.000 mm</td>
</tr>
<tr>
<td>Outside diameter</td>
<td>Piston ring:</td>
</tr>
<tr>
<td>Sectional sketch (BxT)/Type:</td>
<td>1.5 ~ 1.8 mm</td>
</tr>
<tr>
<td>Top ring</td>
<td>End gap (installed):</td>
</tr>
<tr>
<td>2nd ring</td>
<td>Top ring</td>
</tr>
<tr>
<td>Side clearance (installed):</td>
<td>0.03 ~ 0.05 mm</td>
</tr>
<tr>
<td>Top ring</td>
<td>0.03 ~ 0.05 mm</td>
</tr>
<tr>
<td>2nd ring</td>
<td>Crankshaft:</td>
</tr>
<tr>
<td>Crank width &quot;A&quot;</td>
<td>Runout limit &quot;C&quot;</td>
</tr>
<tr>
<td>Connecting rod big end side clearance &quot;D&quot;</td>
<td>0.2 ~ 0.5 mm</td>
</tr>
<tr>
<td>Big end radial clearance &quot;E&quot;</td>
<td>0.004 ~ 0.017 mm</td>
</tr>
<tr>
<td>Model</td>
<td>YQ50</td>
</tr>
<tr>
<td>-------</td>
<td>------</td>
</tr>
<tr>
<td><strong>Automatic centrifugal clutch:</strong></td>
<td></td>
</tr>
<tr>
<td>Clutch shoe thickness</td>
<td>2.0 mm</td>
</tr>
<tr>
<td>&lt;Wear limit&gt;</td>
<td>&lt;1.0 mm&gt;</td>
</tr>
<tr>
<td>Clutch shoe spring free length</td>
<td>29.9 mm</td>
</tr>
<tr>
<td>Clutch housing inside diameter</td>
<td>107.0 mm</td>
</tr>
<tr>
<td>&lt;Wear limit&gt;</td>
<td>107.4 mm</td>
</tr>
<tr>
<td>Clutch-in revolution</td>
<td>3.950 ~ 4.450 r.p.m.</td>
</tr>
<tr>
<td>Clutch-stall revolution</td>
<td>6.900 ~ 7.700 r.p.m.</td>
</tr>
<tr>
<td><strong>V-belt:</strong></td>
<td></td>
</tr>
<tr>
<td>Width</td>
<td>16.5 mm</td>
</tr>
<tr>
<td>&lt;Wear limit&gt;</td>
<td>&lt;15.7 mm&gt;</td>
</tr>
<tr>
<td><strong>Transmission:</strong></td>
<td></td>
</tr>
<tr>
<td>Main axle runout limit</td>
<td>0.08 mm</td>
</tr>
<tr>
<td>Drive axle runout limit</td>
<td>0.08 mm</td>
</tr>
<tr>
<td><strong>Kick starter:</strong></td>
<td></td>
</tr>
<tr>
<td>Type</td>
<td>Ratchet type</td>
</tr>
<tr>
<td>Kick clip tension</td>
<td>0.15 ~ 0.25 kg</td>
</tr>
<tr>
<td><strong>Carburetor:</strong></td>
<td></td>
</tr>
<tr>
<td>I.D mark</td>
<td>DELLORTO PHBN 12 HS</td>
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<tr>
<td>Main jet (M.J)</td>
<td>#86 (F)(B)(P)(I)(E)</td>
</tr>
<tr>
<td></td>
<td>#85 (CHE)</td>
</tr>
<tr>
<td></td>
<td>#74 (NL)</td>
</tr>
<tr>
<td>Main air jet (M.A.J)</td>
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<tr>
<td></td>
<td>A12 - 3/5 (D)(CHE)</td>
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<tr>
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<td>A20 - 3/5 (NL)</td>
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<td>Needle jet (N.J)</td>
<td>210 GA (F)(B)(P)(I)(E)(D)</td>
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<td></td>
<td>209 GA (CHE)</td>
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<td></td>
<td>208 GA (NL)</td>
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<tr>
<td>Cutaway (C.A)</td>
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<td></td>
<td>4.0 (CHE)</td>
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<td>Pilot jet (P.J)</td>
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<td></td>
<td>#34 (CHE)</td>
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<tr>
<td>Bypass 1 (B.P.1)</td>
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<tr>
<td>Air screw (A.S)</td>
<td>1 3/8 ± 1/8 (F)(B)(P)(I)(E)</td>
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<tr>
<td></td>
<td>1 3/4 ± 1/8 (D)</td>
</tr>
<tr>
<td></td>
<td>1 5/8 ± 1/8 (NL)</td>
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<td>2 ± 1/8 (CHE)</td>
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<tr>
<td>Valve seat size (V.S)</td>
<td>1.2</td>
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<td>Starter jet (G.S.1)</td>
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<tr>
<td>Engine idle speed</td>
<td>1600 ~ 2000 rpm</td>
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<tr>
<td><strong>Reed valve:</strong></td>
<td></td>
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<tr>
<td>Valve stopper height</td>
<td>6.0 ~ 6.4 mm</td>
</tr>
<tr>
<td>Reed valve clearance</td>
<td>Less than 0.2 mm</td>
</tr>
<tr>
<td><strong>Lubrication system:</strong></td>
<td></td>
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<tr>
<td>Stroke</td>
<td>2.62 mm (F)(B)(P)(I)(E)</td>
</tr>
<tr>
<td></td>
<td>2.5 mm (D)(NL)(CHE)</td>
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<tr>
<td>Bore</td>
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# CHASSIS

<table>
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<th>Model</th>
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<td>Steering system:</td>
<td>Ball bearing</td>
</tr>
<tr>
<td>Steering bearing type</td>
<td></td>
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<tr>
<td>No/Size of steel balls:</td>
<td>Upper 15 pcs (4.75 mm)</td>
</tr>
<tr>
<td></td>
<td>Lower 15 pcs (4.75 mm)</td>
</tr>
<tr>
<td>Front suspension:</td>
<td></td>
</tr>
<tr>
<td>Front fork travel</td>
<td>80 mm</td>
</tr>
<tr>
<td>Spring rate (K1)</td>
<td>5.7 N/mm</td>
</tr>
<tr>
<td>Stroke (K1)</td>
<td>0 ~ 80 mm</td>
</tr>
<tr>
<td>Optional spring</td>
<td>No</td>
</tr>
<tr>
<td>Rear suspension:</td>
<td></td>
</tr>
<tr>
<td>Shock absorber travel</td>
<td>60 mm</td>
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<tr>
<td>Spring free length</td>
<td>234 mm</td>
</tr>
<tr>
<td>Spring fitting length</td>
<td>199.5 mm</td>
</tr>
<tr>
<td>Spring rate (K1)</td>
<td>28 N/mm</td>
</tr>
<tr>
<td>(K2)</td>
<td>35 mm</td>
</tr>
<tr>
<td>Stroke (K1)</td>
<td>0 ~ 92 mm</td>
</tr>
<tr>
<td>(K2)</td>
<td>92 ~ 115 mm</td>
</tr>
<tr>
<td>Optional spring</td>
<td>No</td>
</tr>
<tr>
<td>Wheels:</td>
<td>Cast wheel</td>
</tr>
<tr>
<td>Front wheel type</td>
<td></td>
</tr>
<tr>
<td>Rear wheel type</td>
<td></td>
</tr>
<tr>
<td>Front wheel size/Material</td>
<td>MT 3.00 x13 / Aluminium</td>
</tr>
<tr>
<td>Front wheel size/Material</td>
<td>MT 3.50 x13 / Aluminium</td>
</tr>
<tr>
<td>Rim runout limit:</td>
<td></td>
</tr>
<tr>
<td>Front</td>
<td>1.0 mm</td>
</tr>
<tr>
<td>Rear</td>
<td>1.0 mm</td>
</tr>
<tr>
<td>Front disc brake:</td>
<td>Single disc</td>
</tr>
<tr>
<td>Type</td>
<td></td>
</tr>
<tr>
<td>Diameter and thickness</td>
<td>190 x 3.5 mm</td>
</tr>
<tr>
<td>Pad thickness</td>
<td>4.5 mm</td>
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<tr>
<td>&lt;Wear limit&gt;</td>
<td>&lt;2.0 mm&gt;</td>
</tr>
<tr>
<td>Master cylinder inside diameter</td>
<td>11 mm</td>
</tr>
<tr>
<td>Caliper cylinder inside diameter</td>
<td>30 mm</td>
</tr>
<tr>
<td>Brake fluid type</td>
<td>DOT# 3 or DOT#4</td>
</tr>
<tr>
<td>Rear disk brake:</td>
<td>Single disc</td>
</tr>
<tr>
<td>Type</td>
<td></td>
</tr>
<tr>
<td>Diameter and thickness</td>
<td>190 x 3.5 mm</td>
</tr>
<tr>
<td>Pad thickness</td>
<td>4.5 mm</td>
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<tr>
<td>&lt;Wear limit&gt;</td>
<td>&lt;2.0 mm&gt;</td>
</tr>
<tr>
<td>Master cylinder inside diameter</td>
<td>11 mm</td>
</tr>
<tr>
<td>Caliper cylinder inside diameter</td>
<td>30 mm</td>
</tr>
<tr>
<td>Brake fluid type</td>
<td>DOT# 3 or DOT#4</td>
</tr>
<tr>
<td>Front brake lever freeplay:</td>
<td>10 ~ 20 mm</td>
</tr>
<tr>
<td>Rear brake lever freeplay:</td>
<td>10 ~ 20 mm</td>
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**ELECTRICAL**

<table>
<thead>
<tr>
<th>Model</th>
<th>YQ50</th>
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<tbody>
<tr>
<td>Voltage:</td>
<td>12 V</td>
</tr>
<tr>
<td>Ignition system:</td>
<td></td>
</tr>
<tr>
<td>Ignition timing (B.T.D.C.)</td>
<td>14° at 5.000 r/min</td>
</tr>
<tr>
<td>CDI:</td>
<td></td>
</tr>
<tr>
<td>Pickup coil resistance (color)</td>
<td>400 ~ 600 Ω at 20°C (68°F) (White/Red-Black)</td>
</tr>
<tr>
<td>Source coil resistance (color)</td>
<td>640 ~ 960 Ω at 20°C (68°F) (Black/Red-Black)</td>
</tr>
<tr>
<td>Ignition coil:</td>
<td></td>
</tr>
<tr>
<td>Minimum spark length</td>
<td>6 mm</td>
</tr>
<tr>
<td>Primary coil resistance</td>
<td>0.56 ~ 0.84 Ω at 20°C (68°F)</td>
</tr>
<tr>
<td>Secondary coil resistance</td>
<td>5.68 ~ 8.52 Ωk at 20°C (68°F)</td>
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<tr>
<td>Spark plug cap:</td>
<td></td>
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<tr>
<td>Resistance</td>
<td>5 kΩ at 20°C (68°F)</td>
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<tr>
<td>CDI Magneto:</td>
<td></td>
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<tr>
<td>Lighting coil resistance</td>
<td>0.32 ~ 0.48 Ω at 20°C (68°F) (Yellow/Red-Black)</td>
</tr>
<tr>
<td>Lighting coil resistance</td>
<td>0.48 ~ 0.72 Ω at 20°C (68°F) (White-Black)</td>
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<tr>
<td>Voltage regulator/Rectifier:</td>
<td></td>
</tr>
<tr>
<td>Type</td>
<td>Semi-conductor, short-circuit type</td>
</tr>
<tr>
<td>No load regulated voltage</td>
<td>13 ~ 14 V</td>
</tr>
<tr>
<td>Capacity</td>
<td>8 A</td>
</tr>
<tr>
<td>Withstand voltage</td>
<td>600 V</td>
</tr>
<tr>
<td>Battery:</td>
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</tr>
<tr>
<td>Specific gravity</td>
<td>1.280</td>
</tr>
<tr>
<td>Starter motor:</td>
<td></td>
</tr>
<tr>
<td>Out put</td>
<td>0.14 kW</td>
</tr>
<tr>
<td>Armature coil resistance</td>
<td>0.06 ~ 0.08 Ω at 20°C (68°F)</td>
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<td>Brush overall length</td>
<td>3.9 mm</td>
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<tr>
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<tr>
<td>Brush spring pressure</td>
<td>563 ~ 844 g</td>
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<tr>
<td>Commutator diameter</td>
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<tr>
<td>&lt;Wear limit&gt;</td>
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<tr>
<td>Mica undercut (depth)</td>
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<tr>
<td>Starter relay:</td>
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<tr>
<td>Amperage rating</td>
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<tr>
<td>Coil winding resistance</td>
<td>54 ~ 66 Ω at 20°C (68°F)</td>
</tr>
<tr>
<td>Horn:</td>
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</tr>
<tr>
<td>Maximum amperage</td>
<td>2.5 A</td>
</tr>
<tr>
<td>Flasher relay:</td>
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</tr>
<tr>
<td>Type</td>
<td>Condenser type</td>
</tr>
<tr>
<td>Self canceling device</td>
<td>No</td>
</tr>
<tr>
<td>Flasher frequency</td>
<td>80 ~ 160 cycle/min</td>
</tr>
<tr>
<td>Fuel gauge:</td>
<td></td>
</tr>
<tr>
<td>Sender unit resistance (full)</td>
<td>1.5 ~ 7.5 Ω</td>
</tr>
<tr>
<td>(empty)</td>
<td>90 ~ 100 Ω</td>
</tr>
<tr>
<td>Contact breaker:</td>
<td></td>
</tr>
<tr>
<td>Main fuse</td>
<td>7.5 A x 1</td>
</tr>
</tbody>
</table>
A. Push the end grip against the handlebar and tighten to 0.6 ~ 0.8 m.kg.
B. Tighten the front screw first.
C. Apply the left switch handle against the handlebar.
D. Hole for the front flasher harness.
E. Install the right handlebar grip in regard to the right handlebar switch.
F. Group the connexions here.
G. Attach the wiring harness cord on the handlebar bracket.
H. Pass the starter (choke) through the handle cover.
I. Glue the left handlebar grip.
J. Cut the band at 5 mm of his end.
K. Clip the front handlebar cover on the speedometer case.
L. Front steering assembly:
   • Tighten the ring nut in order to eliminate all play.
   • Take care of installing the special washer on the steering ball race: teeth against teeth.
CABLE ROUTING

1. Fuel sender
2. Fuel tank
3. Fuel overflow pipe
4. Fuel cock
5. Pipe bracket
6. Frame
7. Trunk
8. Carburetor drain hose
9. Fuel pipe
10. Suction pipe
11. Bands

A. Insert the fuel sender completely.
B. Turn the fuel sender so that the cable points toward.
C. Pass the fuel lines above the rear brake hose.
D. Pass the fuel overflow pipe in the trunk slot.
E. Push the fuel cock (without turning it) completely in the tank and screw the collar.
F. Install the hoses facing to the inside of the frame.
G. Pass the fuel tank pipe overflow and carburetor drain pipes in the bracket.
H. Attach the fuel and suction pipes in the bands.
I. Pass the fuel overflow pipe inside the frame.
J. Install the fuel pipes without lubricating them.

5 ~ 10 mm MAX
A Set the seat lock adjuster so that there is a gap between 8 ~ 9 mm at the seat lock aperture.
B Install the starter relay on the footrest board.
C Group the connections here.
D Turn the connectors towards.
E Puch the wiring inside.
F Pass the wiring harness through the footrest board.
G Turn the ground lead one turn around the starter motor leads.
H The water temperature sender lead must go straight to the wiring harness.
I Put one drop of Loctite 542 on the tread before installing the water temperature sender.
J Install the head light protector correctly.
K Pass the main switch lead between the rectifier/regulator and the steering head pipe.
A Install the wiring harness in the middle of the frame.
B Set the resistor at 45°0/+30° on the frame bracket.
C Clip the front brake hose on the front fork bracket.
D Install the 8 clamps just beside the marks at the end side of the hoses.
**CABLE ROUTING**

1. Rear brake hose
2. Seat lock cable
3. Wire harness
4. Throttle cable
5. Starter (choke) cable
6. Speedometer cable
7. Frame
8. Oil hose (tank/oil pump)
9. Oil hose (oil pump/carburetor)
10. Water hoses

- **A** Install the rear brake hose in the clip.
- **B** Install the oil delivery hose (from oil pump to carburator) under the water hose.
- **C** Pass the rear brake hose under the frame reinforcement tube.
- **D** Align the mark on the water hose in front of the mark in the water pump housing.
- **E** Pass the speedometer cable through the slot of the front fender.
- **F** Install the 8 clamps just beside the marks at the end side of the hoses.
CHK
ADJ
3
# CHAPTER 3.
PERIODIC INSPECTION AND ADJUSTMENT

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<td>REAR BRAKE LEVER FREE PLAY ADJUSTMENT</td>
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<td>BRAKE PAD INSPECTION</td>
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<td>HEADLIGHT BULB REPLACEMENT</td>
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## INTRODUCTION

This chapter includes all information necessary to perform recommended inspections and adjustments. These preventive maintenance procedures, if followed, will ensure more reliable vehicle operation and a longer service life. The need for costly overhaul work will be greatly reduced. This information applies to vehicles already in service as well as new vehicles that are being prepared for sale. All service technicians should be familiar with this entire chapter.

## PERIODIC MAINTENANCE/LUBRICATION INTERVALS

### PERIODIC INSPECTION AND ADJUSTMENT

#### INTRODUCTION

Every break-in: 1,000 (600) items

1. Spark plug
   - Check condition.
   - Clean or replace if necessary.

2. Air filter
   - Clean.
   - Replace if necessary.

3. * Carburetor
   - Check idle speed/choke operation.
   - Adjust if necessary.

4. * Fuel line
   - Check fuel hose and vacuum pipe for cracks or damage.
   - Replace if necessary.

5. * Transmission oil
   - Check for oil leakage.
   - Correct if necessary.
   - Replace every 12,000 (8,000) or 24 months.
      - (Warm engine before draining.)
   - Check operation.
   - Correct if necessary.
   - Bleed the air.
   - Check operation/fluid leakage/See NOTE.
   - Check for oil leakage.
   - Correct if necessary.
   - Replace coolant every 12,000 (8,000) or 24 months.
   - Check damage/runout/Tightening torque.
   - Replace/tighten if necessary.
   - Check bearing assembly for looseness/damage.
   - Replace if damaged.
   - Check bearing assembly for looseness.
   - Correct if necessary.
   - Medium repack every 12,000 (8,000) or 24 months.
   - Check operation/oil leakage.
   - Correct if necessary.
   - Check damage and wear.
   - Replace if necessary.
   - Replace/chassis fittings and fasteners.
   - Tighten if necessary.
   - Check operation.
   - Repair if necessary.
   - Check specific gravity.
   - Check breather pipe for proper operation.
   - Correct if necessary.

### ROUTINE

- **EVERY**
  - Break-in: 1,000 (600) items
  - 3,000 (2,000) or 6 months
  - 6,000 (4,000) or 12 months

<table>
<thead>
<tr>
<th>ITEM</th>
<th>ROUTINE</th>
<th>BREAK-IN 1,000(000)</th>
<th>EVERY</th>
</tr>
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<tbody>
<tr>
<td>1 Spark plug</td>
<td>• Check condition.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Clean or replace if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2 Air filter</td>
<td>• Clean.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Replace if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3 * Carburetor</td>
<td>• Check idle speed/choke operation.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Adjust if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4 * Fuel line</td>
<td>• Check fuel hose and vacuum pipe for cracks or damage.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Replace if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5 * Transmission oil</td>
<td>• Check for oil leakage.</td>
<td></td>
<td>REPLACE</td>
</tr>
<tr>
<td></td>
<td>• Correct if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Replace every 12,000 (8,000) or 24 months.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>(Warm engine before draining.)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6 * Autolube pump</td>
<td>• Check operation.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Correct if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Bleed the air.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7 * Brakes (front and rear)</td>
<td>• Check operation/fluid leakage/See NOTE.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Correct if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8 * Cooling system</td>
<td>• Check hose condition.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Replace if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Replace coolant every 12,000 (8,000) or 24 months.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>9 * Wheels</td>
<td>• Check damage/runout/Tightening torque.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Replace/tighten if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10 * Wheel bearings</td>
<td>• Check bearing assembly for looseness/damage.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Replace if damaged.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>11 * Steering bearing</td>
<td>• Check bearing assembly for looseness.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Correct if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Moderately repack every 12,000 (8,000) or 24 months.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>12 * Rear shock absorber</td>
<td>• Check operation/oil leakage.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Replace if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>13 * V-belt</td>
<td>• Check damage and wear.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Replace if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>14 * Fitting/Fasteners</td>
<td>• Check all chassis fittings and fasteners.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Tighten if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>15 * Centerstand</td>
<td>• Check operation.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Repair if necessary.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>16 * Battery</td>
<td>• Check specific gravity.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Check breather pipe for proper operation.</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>• Correct if necessary.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### NOTES

- Items marked with an asterisk (*) require special tools, data and technical skills for servicing.
- Take the scooter to a Yamaha or MBK Dealer when servicing these items.
- **Medium weight wheel bearing grease.**

**Unit: Km (miles)**

3-1
Brake fluid replacement:
1. When disassembling the master cylinder or caliper cylinder, replace the brake fluid. Normally check the brake fluid level and add fluid as required.
2. On the inner parts of the master cylinder and caliper cylinder, replace the oil seals every two years.
3. Replace the brake hoses every four years, or when cracked or damaged.
### REMOVAL

<table>
<thead>
<tr>
<th>Mark</th>
<th>Name of the intervention/ of the part</th>
<th>Qty</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Seat</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Fuel tank cap</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Rear seat screws and strap</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Side cover (left and right)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Rear seat</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

**CAUTION:**
When removing the cover, be careful not to damage the mounting clips.

For installation, reverse the “REMOVAL” procedure.
**REMOVAL**

<table>
<thead>
<tr>
<th>Mark</th>
<th>Name of the intervention/ of the part</th>
<th>Qty</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Glove compartment cover</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Oil cover</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Side cover (left and right)</td>
<td>2</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Box</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Rear mudguard</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

**CAUTION:**
When removing the cover, be careful not to damage the mounting clips.

For installation, reverse the "REMOVAL" procedure.
REMOVAL

CAUTION:
When removing the cover, be careful not to damage the mounting clips.

For installation, reverse the “REMOVAL” procedure.
## REMOVAL

### Mark | Name of the intervention/ of the part | Qty | Observation
--- | --- | --- | ---
1 | Front cover and headlight | 1 |  
2 | Front inner cover | 1 |  
3 | Front fender | 1 |  
4 | Front inner panel | 1 |  

CAUTION: When removing the cover, be careful not to damage the mounting clips.

For installation, reverse the “REMOVAL” procedure.
**HANDLEBAR COVERS**

For installation, reverse the "REMOVAL" procedure.

**CAUTION:**
When removing the cover, be careful not to damage the mounting clips.

<table>
<thead>
<tr>
<th>Mark</th>
<th>Name of the intervention/ of the part</th>
<th>Qty</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Handlebar cover (front)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Handlebar cover (rear)</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>Meter</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>Flasher light</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

**T.R**

3 Nm (0,3 m.kg)
CAUTION:
When removing the cover, be careful not to damage the mounting clips.

For installation, reverse the "REMOVAL" procedure.

<table>
<thead>
<tr>
<th>Mark</th>
<th>Name of the intervention/ of the part</th>
<th>Qty</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Battery cover</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Lower cover</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

3Nm (0,3 m.kg)
REMOVAL

<table>
<thead>
<tr>
<th>Mark</th>
<th>Name of the intervention/ of the part</th>
<th>Qty</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Inner panel</td>
<td>1</td>
<td>Main switch ring. Turn the ring anticlockwise to remove it</td>
</tr>
<tr>
<td>2</td>
<td>Footrest board</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

CAUTION:
When removing the cover, be careful not to damage the mounting clips.

For installation, reverse the "REMOVAL" procedure.
NOTE: Correct routing of cables and wires is essential for a safe operation of this scooter. Refer to the section “CABLE ROUTING” in Chapter 2.

NOTE: Be careful not to pinch any wires with the covers.

NOTE: When installing the covers, be careful not to damage the mounting clips.
ENGINE
ENGINE IDLE SPEED ADJUSTMENT
1. Tighten:
   • Pilot air screw
   Turn the pilot air screw in until lightly seated.

2. Loosen:
   • Pilot air screw
   Back out from the lightly seated position.

   Pilot air screw position:
   DELL’ORTO
   1-3/8 turns out ± 1/8 (F)(B)(P)(I)(E)
   1-3/4 turns out ± 1/8 (D)
   1-5/8 turns out ± 1/8 (NL)
   2 ± 1/8 turns out (CHE)

3. Start the engine and let it warm up for several minutes.

   WARNING
   For safety reasons, place the scooter on the center stand before starting the engine.

4. Attach:
   • Inductive tachometer
   (to the spark plug lead)

   Inductive tachometer:
   Ref: 90890-03113

5. Check:
   • Engine idle speed
     Out of specification ➔ Adjust.

   Engine idle speed:
   1800 ± 200 r/min
6. Adjust:
   • Engine idle speed

   Adjustment steps:
   • Turn the throttle stop screw in or out until specified idling speed is obtained.

   | Turning left | Idling speed increased. |
   | Turning right | Idling speed decreased. |

   ******************************************************************************

   THROTTLE CABLE FREE PLAY ADJUSTMENT

   1 Check:
   • Throttle cable free play
     Out of specification → Adjust.

   Free play:
   1.0 ~ 3.0 mm (0.04 ~ 0.19 in)

   ******************************************************************************

   Throttle cable free play adjustment steps:

   **NOTE:**
   Before adjusting the throttle cable free play, the engine idle speed should be adjusted.

   First step:
   • Loosen the locknut on the throttle cable.
   • Turn the adjuster in or out until the specified free play is obtained.

   | Turning left | Free play increased. |
   | Turning right | Free play decreased. |

   • Tighten the locknuts.

   **WARNING**
   After adjusting, turn the handlebar to the right and left, making sure that the engine idling speed does not change.

   ******************************************************************************
SPARK PLUG INSPECTION

1. Remove:
   • Spark plug
2. Inspect:
   • Electrode ①
     Wear/Damage → Replace.
   • Insulator ②
     Abnormal color → Replace.

3. Measure:
   • Plug gap @
     Out of specification → Adjust.
     Use a wire gauge or feeler gauge.

4. Tighten:
   • Spark plug
     Before installing the spark plug, clean the gasket surface and plug surface.

NOTE:
First tighten by hand, then torque to specification.

Standard spark plug:
BR8HS (NGK)

Spark plug gap @:
0.5 ~ 0.7 mm (0.019 ~ 0.027 in)

Spark plug:
20 Nm (2.0 m.kg)
AUTOLUBE PUMP AIR BLEEDING

1. Bleed:
   • Pump housing and oil hose
   *******************************************************

**Pump bleeding steps:**

- Place a rag under the pump.
- Remove the bleed screw.
- Let oil run until there are no more air bubbles in it.
- When there are no more bubbles, tighten the bleed screw.

**NOTE:**

Check the condition of the bleed screw gasket. If it is damaged, replace it with a new one.

- Start the engine.
- Let the engine run two or three minutes at 2000 rpm. This will force out any air in the hose.

******************************************************
ENGINE OIL LEVEL INSPECTION

1. Inspect:
   • Oil level

   Oil level low → Add oil to proper level as follows.

   ① “OIL” indicator light

---

**OIL LEVEL AND GAUGE CHECK**

1. **Turn main switch to “x”**

   - "OIL" indicator doesn't light.
     - Inspect Faulty electrical circuit, Light bulb etc.

   - "OIL" indicator light.
     - Turn main switch to "ON".
       - "OIL" indicator goes
         - Engine oil level and electric circuit are OK.
       - "OIL" indicator stays on.
         - Add oil.

   - "OIL" indicator stays on.
     - Engine oil level and electric circuit are OK.

---

**Recommended oil:**
Semi-synthetic oil in accordance with APITC TSC3 STANDARD.
Capacity:
- Total: 1.3 L (1.14 Imp qt, 1.37 US qt)

**NOTE:**
Install the oil tank filler cap ① and push it fully into the filler.

**CAUTION:**
Always use the same type of engine oil; mixing oils may result in a harmful chemical reaction and lead to poor performance.
TRANSMISSION OIL REPLACEMENT

1. Remove:
   • Drain plug
   • Oil filler plug

Drain the transmission oil.

2. Check:
   • Gasket (drain plug)
   • O-ring (oil filler plug)

   Damaged → Replace.

3. Install:
   • Gasket
   • Drain plug

   Drain plug:
   18 Nm (1.8 m.kg)

4. Fill:
   • Transmission case

   Transmission oil:
   SAE 10W30 type SE motor oil.
   Capacity:
   Periodic replacement
   0.11 L (0.10 Imp qt ; 0.12 US qt)
   Total amount
   0.13 L (0.11 Imp qt ; 0.13 US qt)

   NOTE:
   Wipe off any oil spilt on the crankcase, tire or wheel.

5. Install:
   • Oil filler plug
COOLANT LEVEL INSPECTION

NOTE: Install the scooter straight up when inspecting the coolant level.

1. Place the scooter on a level surface.

NOTE: Place the scooter on its centerstand.

2. Remove:
   • Front cover
   Refer to the section "COVER"

3. Inspect:
   • Coolant level
   Coolant level should be between maximum $L_54706$ and minimum $L_54707$ marks.
   Coolant level low $\rightarrow$ Add recommended coolant to proper level.

   CAUTION:
   Hard water or salt water is harmful to the engine parts; use boiled or distilled water if you can't get soft water.

4. Install:
   • Front cover
   Refer to the section "COVER"

COOLANT REPLACEMENT

1. Remove:
   • Front cover
   • Radiator cap $L_54706$

   WARNING
   Do not remove the radiator cap when the engine and radiator are hot. Scalping hot fluid and steam may be blown out under pressure, which could cause serious injury. When the engine has cooled, open the radiator cap by following this procedure:
   Place a thick rag or a towel over the radiator cap. Slowly rotate the cap counterclockwise.
toward the detent. This allows any residual pressure to escape. When the hissing sound has stopped, press down on the cap while turning counterclockwise and remove it.

NOTE: Position the scooter straight up when replacing the coolant.

2. Place the scooter on a level surface.

NOTE: Place the scooter on its centerstand if.

3. Remove:
   - Water pump fixing bolt
      Drain the radiator and engine of its coolant.

4. Install:
   - Gasket
   - Water pump fixing bold.

Water pump fixing bold:
7 Nm (0.7 m.kg)

5. Fill:
   - Cooling system (radiator, engine and hoses)
     (to specified level)

Recommended coolant:
High quality ethylene glycol antifreeze containing corrosion inhibitors for aluminum engines.
Radiator capacity (including all routes):
1.2 L (1.05 Imp qt, 1.27 US qt)
From lower to upper level:
0.15 L (0.13 Imp qt, 0.16 US qt)
AIR CLEANER ELEMENT CLEANING

1. Remove:
   • Air cleaner case cover

2. Remove:
   • Air filter element

   **CAUTION:**
   Never operate the engine with the air cleaner element removed. Unfiltered air will cause rapid wear of engine parts and possible engine damage.

3. Inspect:
   • Element
     Damage → replace.

4. Clean:
   • Air filter element

   ***********************************************

   **Cleaning steps:**
   • Wash the element gently but thoroughly in solvent.

   **WARNING**
   Never use low flashpoint solvents such as gasoline to clean the element. Such solvents may lead to fire or explosion.

   • Squeeze excess solvent out of the element and let dry.

   **CAUTION:**
   Do not twist the element.

   • Apply foam air filter oil or SAE 10W30 typ SE oil on the element.
   • Squeeze out the excess oil.

   ***********************************************

**NOTE:**
The element should be wet but not dripping.
MUFFLER
1 Exhaust pipe
2 Cylinder
3 Crankcase
4 Bolt
5 Bolt
6 Gasket

4.5 Nm (0.45 m.kg)
29 Nm (2.9 m.kg)
7 Nm (0.7 m.kg)
CHASSIS
FRONT BRAKE LEVER FREE PLAY ADJUSTMENT
1. Check :
• Front brake lever free play @
  Out of specification → Adjust.

Free play :
10 ~ 20 mm (0.40 ~ 0.80 in)

WARNING
A soft or spongy feeling in the brake lever can indicate the presence of air in the brake system. This air must be removed by bleeding the brake system before the scooter is operated. Air in the system will reduce brake performance and can result in loss of control and an accident. Inspect and bleed the system if necessary.

REAR BRAKE LEVER FREE PLAY ADJUSTMENT
1. Check :
• Rear brake lever free play @
  Out of specification → Adjust.

Free play :
10 ~ 20 mm (0.40 ~ 0.80 in)

BRAKE PADS INSPECTION
1. Measure :
• Brake pads
  Out of specification → Replace.

NOTE:
Replace the brake pad and spring as a set when replacing the brake pads.

Wear limit ① :
2.0 mm (0.08 in)
BRAKE FLUID LEVEL INSPECTION

NOTE: Position the scooter straight up when inspecting the fluid level, and make sure be turning the handlebar that the top of the master cylinder is horizontal.

1. Inspect:
   • Brake fluid level
   Brake fluid level is under "LOWER" level line ① → Fill to proper level.

   Recommended brake fluid:
   DOT # 3 or DOT # 4

CAUTION:
The brake fluid may corrode painted surfaces or plastic parts. Always clean up spilled fluid immediately.

WARNING
• Use only the designated quality fluid. Otherwise, the rubber seals may deteriorate causing leakage and poor brake performance.
• Refill with the same type of fluid. Mixing fluids may result in a harmful chemical reaction leading to poor brake performance.
• Be careful that water does no enter the master cylinder when refilling. Water will significantly lower the boiling point of the fluid and may result in vapor lock.
AIR BLEEDING (HYDRAULIC BRAKE SYSTEM)/
STEERING HEAD ADJUSTMENT

AIR BLEEDING
(HYDRAULIC BRAKE SYSTEM)

1. Bleed :
   • Brake fluid.

Air bleeding steps :
   a. Add proper brake fluid into the reservoir.
   b. Install the diaphragm. Be careful not to spill any fluid or allow the reservoir to overflow.
   c. Connect a clear plastic tube ① tightly to the caliper bleed screw.
   d. Place the other end of the tube into a container.
   e. Slowly apply the brake lever several times.
   f. Pull the lever as far as possible and hold it there.
   g. Loosen the bleed screw and pull the lever all the way.
   h. When the lever is completely pulled, tighten the bleed screw, then release the lever.
   i. Repeat steps (e) to (h) until all air bubbles have been removed from the system.
   j. Add brake fluid to proper level.

WARNING
Check the operation of the brake after bleeding the brake system.

STEERING HEAD ADJUSTMENT

1 Check :
   • Steering assembly bearings
   Grasp the bottom of the forks and gently rock the fork assembly back and forth.
   Looseness → Adjust steering head.

Steering head adjustment steps :
   ● Remove the front fender and the front panels.
     Refer to “COVERS REMOVAL” .
   ● Unscrew the securing nut ①
   ● Tighten the nut ②

Steering head wrench :
9079Q - 02218
Securing nut: 23 Nm (2.3 m.kg)

NOTE: Install the torque wrench on the ring nut wrench so that it makes a 90° angle with it.

- Move the handlebar up and down and from front to rear. If steering play is too important, tighten the nut to the specified torque.

Steering head nut: 60 Nm (6.0 m.kg)

TIRE INSPECTION

1. Measure:
   - Air pressure
     - Out of specification → Adjust.

<table>
<thead>
<tr>
<th>Tire pressure (cold)</th>
<th>Front</th>
<th>Rear</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up to 90 kg</td>
<td>150 kPa</td>
<td>150 kPa</td>
</tr>
<tr>
<td></td>
<td>(1.50 kgf/cm²)</td>
<td>(1.50 kgf/cm²)</td>
</tr>
<tr>
<td>90 kg – maximum</td>
<td>150 kPa</td>
<td>150 kPa</td>
</tr>
<tr>
<td>load *</td>
<td>(1.50 kgf/cm²)</td>
<td>(1.50 kgf/cm²)</td>
</tr>
<tr>
<td>Maximum load :</td>
<td>180 kg (396.9 lb)</td>
<td></td>
</tr>
</tbody>
</table>

* Maximum load is the total weight of rider, passenger, accessories and luggage.

WARNING

Proper loading of your scooter is important for the handling, braking, and other performance and safety characteristics of your scooter. Do not carry loosely packed items that can shift. Securely pack your heaviest items close to the center of the scooter, and distribute the weight evenly from side to side. And check the condition and pressure of your tires. NEVER OVERLOAD YOUR SCOOTER. Make sure the total weight of the cargo, rider, passenger, and accessories (fairing, saddlebags, etc. if approved for this model) does not exceed the maximum load of the scooter. Operation of an overloaded scooter could cause tire damage, an accident, or even injury.
2 Inspect:
- Tire surface
  Wear/Damage/Cracks/Road hazards → Replace.
- Aluminum wheels
  Damage/Bends → Replace.
Never attempt even small repairs to the wheel.

⚠️ WARNING
Ride conservatively after installing a tire to allow it to seat itself properly on the rim.

- If the tire is removed with a tire lever, use a suitable protection to prevent damaging the rim.
- When installing the tire, make sure the arrow points to the front.

3. Measure:
- Tire tread depth
  Out of specification → Replace.

 Minimum tire tread depth (front and rear) : 0.8 mm (0.03 in)

① Tread depth
② Side wall
③ Wear indicator

WHEEL INSPECTION
1. Inspect:
- Wheels
  Damage/Bends → Replace.

⚠️ WARNING
Never attempt even small repairs to the wheel.

CABLE INSPECTION AND LUBRICATION
⚠️ WARNING
A damaged cable sheath will rapidly corrode. As a result, the cable cannot move smoothly inside the sheath. Since this situation is dangerous, replace a damaged cable immediately.

1. Check:
- Cable sheath
- Cable end
  Damage → Replace.
2. Check:
• Cable movement
  Stickiness → Lubricate.

Recommended lubricant:
Engine oil SAE 10W30

NOTE:
Hold the cable end up and pour a few drops of oil into the sheath.

3. Lubricate the throttle cable end and the cable guide notch on the throttle grip with grease ¹.

Recommended lubricant:
Lithium soap based grease

LEVER LUBRICATION
1. Lubricate rotating parts of the levers

Recommended lubricant:
Engine oil SAE 10W30

CENTERSTAND LUBRICATION
1. Lubricate rotating parts

Recommended lubricant:
Engine oil SAE 10W30

FRONT FORK INSPECTION
1. Check:
• Front fork
  Bend/Damage → Replace fork assembly as a set.
  Excessive oil leakage → Replace fork assembly as a set.
  Unsmooth operation → Replace fork assembly.

REAR SHOCK ABSORBER
1. Check:
• Rear shock absorber ¹
  Oil leaks/Damage → Replace.
2. Check:
• Tightening torque

Upper bolt: 31 Nm (3.1 m.kg)
Lower bolt: 18 Nm (1.8 m.kg)
ELECTRICAL BATTERY INSPECTION

1. Inspect:
   • Battery fluid level
     Fluid level low → Add to proper level.
     Fluid level should be between upper and lower level marks.
     ① Upper level
     ② Lower level

CAUTION:
Refill with distilled water only. Tap water contains minerals which are harmful to a battery.

2. Inspect:
   • Breather hose
     Obstruction → Remove.

3. Inspect:
   • Battery

*****************************************************************************************
Replace the battery if:
- Battery voltage will not rise to a specific value or bubbles fail to rise during charging.
- Sulfation of one or more cells occurs. (As indicated by the plates turning white, or an accumulation of material in the bottom of the cell.)
- Specific gravity readings after a long, slow charge indicate that one cell is lower than the rest.
- Warpage or buckling of plates or insulators is evident.
*****************************************************************************************

4. Measure:
   • Specific gravity
     Less than 1.280 → Recharge battery.

Charging Current:
0.4 amps/10 hrs
Specific Gravity:
1.280 at 20°C (68°F)
Always charge a new battery before using it to ensure maximum performance.

**WARNING**

Battery electrolyte is dangerous. It contains sulfuric acid which is poisonous and highly caustic.

Always follow these preventive measures:
- Avoid bodily contact with electrolyte as it can cause severe burns and permanent eye injury.
- Wear protective eye gear when handling or working near batteries.

Antidote (EXTERNAL):
- **SKIN** – Flush with water.
- **EYES** – Flush with water for 15 minutes and get immediate medical attention.

Antidote (INTERNAL):
- Drink large quantities of water or milk. Follow with milk of magnesia, beaten egg, or vegetable oil. Get immediate medical attention.

Batteries generate explosive hydrogen gas. Always follow these preventive measures:
- Charge batteries in a well-ventilated area.
- Keep batteries away from fire, sparks, or open flames (e.g., welding equipment, lighted cigarettes, etc.)
- **DO NOT SMOKE** when charging or handling batteries.

**KEEP BATTERIES AND ELECTROLYTE OUT OF REACH OF CHILDREN.**

---

**Fuse Inspection**

1. Remove the battery cover.
2. Inspect:
   - Fuse ①
     - Blown → Replace.
Fuse replacement steps:
- Turn off the ignition.
- Install a new fuse of the right amperage.
- Turn on the switches to verify the operation of the electric circuit.
- If the fuse immediately blows again, check the electric circuit.

**********************************************************************************************

**WARNING**
Never use a fuse with a rating higher than specified. An improper fuse may cause damage to the electrical circuit, and possibly cause a fire.

Fuse:
Main circuit: 7.5 A

HEADLIGHT BEAM ADJUSTMENT
1. Adjust:
   • Headlight beam

<table>
<thead>
<tr>
<th>Higher</th>
<th>Turn out screw ①</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lower</td>
<td>Turn in screw ②</td>
</tr>
</tbody>
</table>

![Headlight Beam Adjustment Diagram]
HEADLIGHT LENS REPLACEMENT

1. Remove:
   • Front cover

2. Remove:
   • Headlight lens
   (Pull out the pins)

3. Remove:
   • Gasket

4. Install:
Reverse the “REMOVAL” procedure.

HEADLIGHT BULB REPLACEMENT

1. Remove:
   • Front cover

2. Remove:
   • Headlight bulb socket
   (Turn one quart of a turn).

3. Remove:
   • Headlight bulb

4. Install:
Reverse the “REMOVAL” procedure.
CHAPTER 4.
ENGINE OVERHAUL

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ENGINE OVERHAUL

ENGINE REMOVAL

COVER REMOVAL

1. Remove:
   • Covers

See “CHAPTER 3 - SIDE COVERS AND FOOTREST BOARD - HANDLEBAR COVER”.

COOLING SYSTEM

1. Drain:
   • Coolant

CARBURETOR

1. Remove:
   • Air cleaner case assembly ①

2. Disconnect:
   • Carburetor cover
   • Hoses
   • Carburetor top
   • Coolant hose ① on the cylinder head
   • Thermostat ② on the cylinder head

3. Remove:
   • Carburetor

4. Remove:
   • Muffler assembly
ENGINE REMOVAL

5. Loosen:
   • Rear wheel fixing bolts

6. Remove:
   • Rear wheel

7. Loosen:
   • Rear wheel axle nut

8. Remove:
   • Rear caliper ①
   • Rear wheel collar assembly

CABLES, LEADS AND HOSES

1. Remove:
   • Oil hose on the oil pump side

   NOTE:
   Plug the hose to prevent oil spillage.

   2. Disconnect:
      • CDI unit lead pump side
      • Spark plug cap
      • Starter motor lead
      • Temperature sender lead on the cylinder head
ENGINE REMOVAL

1. Place a suitable stand under the frame.

2. Remove:
   • Rear shock absorber bolt (lower) ①
   • Engine mounting bolt ②

3. Remove:
   • Engine

NOTE: ________________________________
Lift up the frame and remove the engine.

4. Place the frame on a suitable stand.
ENGINE DISASSEMBLY

REAR WHEEL
1. Remove:
   • Rear wheel
   Refer to chapter 7 "REAR WHEEL"

CENTERSTAND
1. Remove:
   • Spring ①
   • Clip ②
   • Plate washer ③
   • Axle ④
   • Center stand

CYLINDER HEAD AND CYLINDER
1. Remove:
   • Cylinder head
   • Cylinder head gasket

   **NOTE:**
   • Before loosening the cylinder head nuts, loosen the spark plug.
   • Loosen the cylinder head nuts crosswise 1/4 of a turn each before removing them.

2. Remove:
   • Cylinder
   • Cylinder gasket

PISTON PIN AND PISTON

1. Remove:
   • Piston pin clip ①

   **NOTE:**
   Before removing the piston pin clip, cover the crankcase with a clean rag, so that the clip cannot accidentally fall into the crankcase.
ENGINE DISASSEMBLY

2. Remove:
   • Piston pin ①
   • Piston ②
   • Piston pin bearing ③

   **CAUTION:**
   Do not use a hammer to drive out the piston pin.

KICKSTARTER

1. Remove:
   • Kick crank
   • Transmission cover ① (left)

2. Remove:
   • Kick pinion gear ①

   **NOTE:**
   To remove the kick pinion gear, push down the kick crank.

3 Unhook:
   • Kick return spring ②

4. Remove:
   • Circlips ①
   • Plate washer ②
   • Kick shaft ③
ENGINE DISASSEMBLY

PRIMARY SHEAVE
1. Remove:
   • Oil pump housing
2. Remove:
   • Nut (primary sheave)

NOTE:
To loosen the primary sheave nut hold the CDI magneto with a flywheel holder ②.

Flywheel holder:
90890-01235

3. Remove:
   • Washer ①
   • Ratchet ②
   • Special washer ③
   • Fixed primary sheave ④
   • Washer ⑤
   • V-belt

4. Remove:
   • Spacer ①
   • Primary sliding sheave ②

SECONDARY SHEAVE
1. Remove:
   • Nut ① (secondary sheave)

NOTE:
Hold the secondary sheave with a sheave holder ② to loosen the nut.

Sheave holder:
90890-01701
2. Remove:
   - Clutch housing
   - Secondary sheave
   - Crankcase cover gasket
   - Dowel pins

3. Attach:
   - Sheave holder
   - Nut wrench (41 mm)

   Sheave holder: 90890-01701

4. Loosen:
   - Clutch securing nut

   WARNING
   Loosen the nut but do not remove it yet.

5. Attach:
   - Clutch spring holder

   NOTE:
   Compress the secondary sheave using the clutch spring holder.

   Clutch spring holder: 90890-01337

6. Remove:
   - Clutch securing nut

7. Remove:
   - Clutch assembly
   - Clutch spring
   - Spring seat
   - Guide pin
   - Secondary sliding sheave
   - Secondary fixed sheave

STARTER SYSTEM
1. Remove:
   - Starter clutch assembly
   - Plate (idle gear)
   - Idle gear
   - Starter wheel gear
   - Spacer
   - Bearing
   - Washer
ENGINE DISASSEMBLY

2. Remove:
   - Spacer ①
   - Bearing ②
   - Washer ③
   - Starter motor

TRANSMISSION

1. Remove:
   - Transmission case ①
   - Gasket
   - Dowel pins

2. Remove:
   - Main shaft ①
   - Drive shaft ②
   - Plate washer ③
   - Conical spring washer ④

3. Remove:
   - Oil seal ①
   - Secondary sheave axle ②

CDI MAGNETO

1. Remove:
   - Nut ① (rotor)
   - Plate washer

NOTE:
Hold the rotor using a flywheel holder ② to loosen the nut.

Flywheel holder:
90890-01235
2. Remove:
- Rotor ①
- Woodruff key
Use the flywheel puller ②

Flywheel puller:
90890-01189

- Stator assembly
- Gasket

**AUTOLUBE OIL PUMP**
1. Remove:
- Autolube oil pump ①

2. Remove:
- Circlips ①
- Pump drive gear ②
- Pin ③
- Circlip ④

**CRANKCASE AND CRANKSHAFT**
1. Remove:
- Oil seal stopper ①
- Screws (crankcase)

**NOTE:**
Loosen each screw one quart of a turn before beginning to remove them.

2. Attach:
- Crankcase separating tool ①

Crankcase separating tool:
90890-01135

**NOTE:**
Fully tighten the tool holding bolts. Insure that the tool body is parallel with the case. If necessary,
loosen one screw as much as required to level the tool body.

3. Remove:
   • Crankcase (right)
As pressure is applied, keep tapping carefully on the engine mounting bosses.

   **CAUTION:**
Use a soft hammer to tap on the case. Tap only on reinforced spots of the case. Never tap on the gasket mating surfaces. Work slowly and carefully. Make sure the cases separate evenly. If one end “hangs up” take the pressure off the push screw, realign the cases and the tool and start again. If the cases do not separate at all, check for a remaining case screw or fitting. Do not force.

4. Attach:
   • Crankcase separating tool ①

   ![Crankcase separating tool](image)

   **Crankcase separating tool**: 90890-01135

5. Remove:
   • Crankshaft ②
INSPECTION AND REPAIR

CYLINDER HEAD
1. Eliminate:
   • Carbon deposits
Use a rounded scraper ①

NOTE:
Take care to avoid damaging the spark plug threads. Do not use a sharp instrument. Avoid scratching the aluminum.

2. Inspect:
   • Cylinder head warpage
Out of specification → Re-surface.

Warpage measurement and re-surfacement steps:
- Attach a straight edge ① and a thickness gauge ② to the cylinder head.
- Measure the warpage limit.

Warpage limit:
0.02 mm (0.0078 in)

- If the warpage is out of specification, re-surface the cylinder head.

NOTE:____________________________________
Rotate the head several times to avoid removing too much material from one side.

CYLINDER AND PISTON
1. Eliminate:
   • Carbon deposits
Use a rounded scraper ①

2. Inspect:
   • Cylinder wall
Wear/Scratches → Replace.

3. Eliminate:
   • Carbon deposits
From the piston crown ① and ring grooves ②.

4. Remove:
   • Score marks and lacquer deposits
From the sides of piston.

NOTE:____________________________________
Sand in a crisscross pattern. Do not sand excessively.
5. Inspect:
- Piston wall
  Wear/Scratches/Damage → Replace.

6. Measure:
- Piston to cylinder clearance

Piston to cylinder clearance measurement steps:
First step:
- Measure the cylinder bore “C” with a cylinder bore gauge.

NOTE:
Measure the cylinder bore “C” in parallel to and at right angles to the crankshaft. Then, calculate the average of the measurements.

<table>
<thead>
<tr>
<th></th>
<th>Standard</th>
<th>Wear limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cylinder Bore “C”</td>
<td>39.99 ~ 40.01mm (1.574 ~ 1.575 in)</td>
<td>40.10 mm (1.579 in)</td>
</tr>
<tr>
<td>Taper &quot;T&quot;</td>
<td>–</td>
<td>0.05mm (0.0019 in)</td>
</tr>
</tbody>
</table>

C = Maximum D
T = (Maximum D₁, D₃ or D₅) - (Maximum D₂, D₄ or D₆)

If out of specification, replace cylinder, piston and piston rings as a set.

2nd step:
- Measure the piston skirt diameter “P” with a micrometer.
  @ 5 mm (0.20 in) from the piston bottom edge.

Piston Size:
Standard:
39.957 ~ 39.977 mm
(1.5731 ~ 1.5738 in)
3rd step:
• Calculate the piston-to-cylinder clearance with following formula:

\[
Piston-to\text{-}cylinder\ clearance = \frac{C}{C} - \frac{P}{P}
\]

• If out of specification, replace cylinder, piston and piston rings as a set.

Piston-to-cylinder clearance:

\[
0.029 ~ 0.042\ mm (0.0011 ~ 0.0016\ in)
\]

Wear limit: 0.1 mm (0.004 in)

### PISTON RINGS

1. Measure:
   • Side clearance
     Out of specification ➔ Replace piston and/or rings.
   Use a Feeler Gauge

<table>
<thead>
<tr>
<th></th>
<th>Standard</th>
<th>Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top ring</td>
<td>0.03 ~ 0.05 mm (0.0012 ~ 0.0020 in)</td>
<td>0.10 mm (0.004 in)</td>
</tr>
<tr>
<td>2nd ring</td>
<td>0.03 ~ 0.05 mm (0.0012 ~ 0.0020 in)</td>
<td>0.10 mm (0.004 in)</td>
</tr>
</tbody>
</table>

2. Install:
   • Piston ring
   • Into the cylinder
   Push the ring with the piston crown.

3. Measure:
   • End gap
     Out of specification ➔ Replace rings as a set.
   Use a Feeler Gauge
INSPECTION AND REPAIR

<table>
<thead>
<tr>
<th></th>
<th>Standard</th>
<th>Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top ring</td>
<td>0.15 ~ 0.30 mm</td>
<td>0.70 mm</td>
</tr>
<tr>
<td>(0.005 ~ 0.011 in)</td>
<td>(0.028 in)</td>
<td></td>
</tr>
<tr>
<td>2nd ring</td>
<td>0.15 ~ 0.30 mm</td>
<td>0.70 mm</td>
</tr>
<tr>
<td>(0.005 ~ 0.011 in)</td>
<td>(0.028 in)</td>
<td></td>
</tr>
</tbody>
</table>

@ Measuring Point 20 mm (0.8 in)

PISTON PIN AND PISTON PIN BEARING

1. Inspect:
   - Piston pin
     Blue discoloration/Groove → Replace, then inspect lubrication system.

2. Measure:
   - Outside diameter (piston pin)
     Out of specification → Replace.
     
     Outside diameter (piston pin): 9.996 ~ 10.000 mm
     (0.3935 ~ 0.3937 in)

3. Measure:
   - Piston pin-to-piston clearance
     Out of specification → Replace piston.
     
     Piston pin-to-piston clearance =
     Bore (piston pin) \( b \) -
     Outside diameter (piston pin) \( a \)

     Piston pin-to-piston clearance: 0.004 ~ 0.019 mm
     (0.0002 ~ 0.0008 in)
     <Limit: 0.07 mm (0.028 in)>

4. Inspect:
   - Bearing (piston pin)
     Pitting/Damage → Replace
KICK STARTER
1. Inspect:
   • Kick gear teeth ①
   • Kick pinion gear teeth ②
     Burrs/Chips/Roughness/Wear → Replace.

2. Inspect:
   • Mating dogs (kick pinion gear and one-way clutch)
     Rounded edges/Damage → Replace.

3. Measure:
   • Clip tension (kick pinion gear) ①
     Out of specification → Replace.
     Use a spring balance ②.

   Standard tension:
   150 ~ 250 g (5.3 ~ 8.8 oz.)

TRANSMISSION
1. Inspect:
   • Drive axle ①
   • Main axle ②
   • Secondary sheave axle ③
     Burrs/Chips/Roughness/Wear → Replace.

2. Inspect:
   • Secondary sheave axle bearing ①
   • Main axle bearing ②
   • Drive axle bearing ③
     Spin the bearing inner race.
     Excessive play/Roughness → Replace.
     Pitting/Damage → Replace.
AUTOLUBE PUMP
Wear or an internal malfunction may cause the pump output to vary from the factory setting. This situation is, however, extremely rare. If improper output is suspected, inspect the following:

1. Inspect:
   - Delivery line
     Obstructions → Blow out.
   - O-ring
     Wear/Damage → Replace.

2. Inspect:
   - Autolube pump drive gear teeth
   - Autolube pump driven gear teeth
     Pitting/Wear/Damage → Replace.

CRANKSHAFT
1. Measure:
   - Crankshaft width "A"
   - Runout limit “C”
   - Connecting rod big end side clearance “D”
     Use V-blocks, dial gauge and thickness gauge.

   Crankshaft width "A": 37.90 ~ 37.95 mm
                          (1.492 ~ 1.494 in)
   Runout limit “C”: 0.03 mm (0.0012 in)
   Connecting rod big end side clearance “D”: 0.2 ~ 0.5 mm (0.008 ~ 0.02 in)

PRIMARY SHEAVE
1. Inspect:
   - Primary sliding sheave
   - Primary fixed sheave
     Wear/Cracks/Scratch/Damage → Replace.
2. Check:
- Free movement
  Insert the collar ② into the primary sliding sheave ①, and check for free movement.
  Stick or excessive play → Replace the sheave and/or collar.

3. Measure:
- Outside diameter ① (weight)
  Out of specification → Replace.

   ![Outside diameter](image)

   **Outside diameter (weight):**
   - 15.0 mm (0.59 in)
   - <Limit>: 14.5 mm (0.57 in)

SECONDARY SHEAVE

1. Inspect:
- Secondary fixed sheave ①
- Secondary sliding sheave ②
  Scratch/Crack/Damage → Replace as a set.
- Oil seal ③
  Damage → Replace.

2. Inspect:
- Torque cam groove ①
- Guide pin ②
  Wear/Damage → Replace as a set.
- O-rings ③
  Damage → Replace.

3. Measure:
- Clutch spring free length
  Out of specification → Replace.

   ![Clutch spring](image)

   **Clutch spring free length:**
   - 121.7 mm (4.79 in)
   - <Limit>: 106.7 mm (4.20 in)
4. Inspect:
   • Clutch housing inner surface
     Oil/Scratches → Remove.

<table>
<thead>
<tr>
<th></th>
<th>Use a rag soaked in lacquer thinner or solvent.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil</td>
<td></td>
</tr>
<tr>
<td>Scratches</td>
<td>Use an emery cloth (lightly and evenly polishing).</td>
</tr>
</tbody>
</table>

5. Measure:
   • Clutch housing inside diameter @
     Out of specification → Replace.

   Clutch housing inside diameter:
   107.0 mm (4.21 in)
   <Wear Limit>:
   107.4 mm (4.22 in)

6. Inspect:
   • Clutch shoes
     Glazed parts → Sand with coarse sandpaper.

   NOTE: After using the sand paper, clean off the polished particles with a cloth.

7. Measure:
   • Clutch shoe thickness @
     Out of specification → Replace.

   Clutch shoe thickness:
   2.0 mm (0.07 in)
   <Wear Limit>:
   1 mm (0.03 in)

V-BELT
1. Inspect:
   • V-belt
     Crack/Wear → Replace.

   NOTE: Replace the V-belt if it is greasy or oily.
2. Measure:
  • V-belt width @
    Out of specification ➔ Replace.

![V-Belt width: 16,5 mm (0.65 in)
<Wear Limit>: 15,7 mm (0.62 in)]

---

**STARTER CLUTCH AND GEARS**

1. Inspect:
   • Starter clutch
     Push the dowel pin in arrow direction.
     Unsmooth operation ➔ Replace starter clutch assembly.

2. Inspect:
   • Starter wheel gear teeth ①
   • Idle gear teeth ②
   Burrs/Chips/Roughness/Wear ➔ Replace.
   • Bearing ③ (starter wheel gear)
     Pitting/Damage ➔ Replace.
CRANKSHAFT AND CRANKCASE

1. Oil seal
2. Oil seal holder
3. Crankcase (right)
4. Dowel pin
5. Bearing
6. Crankshaft (right)
7. Bearing
8. Crankshaft pin
9. Connecting rod
10. Crankshaft (left)
11. Bearing
12. Engine mount shaft
13. Crankcase (left)
14. Oil seal

A CRANKSHAFT:
A: 37,90 ~ 37,95 mm
C: 0,03 mm
D: 0,2 ~ 0,5 mm
E: 0,004 ~ 0,017 mm

8 Nm (0.8 m.kg)
13 Nm (1.3 m.kg)

17,5 Nm (1.75 m.kg)
1. Attach:
   • Crankshaft installation tool ①, ②, ③, ④

Crankshaft installation tool:
①: 90890-01274
②: 90890-01275
③: 90890-01277
④: 90890-01411

2. Install:
   • Crankshaft
     (to left crankcase)

   NOTE:
   Hold the connecting rod at top dead center with one hand while tightening the nut of the installation tool with the other. Tighten the installation tool until the crankshaft bottoms against the bearing.

3. Install:
   • Dowel pins ①
   • Spacer ②

4. Apply:
   • HEATPROOF or Yamaha Bond No.1215
   To the mating surfaces of both case halves.
5. Attach:
• Crankshaft installation tool 1, 2, 3, 4

![Crankshaft installation tool](image)

<table>
<thead>
<tr>
<th>Crankshaft installation tool:</th>
</tr>
</thead>
<tbody>
<tr>
<td>1: 90890-01274</td>
</tr>
<tr>
<td>2: 90890-01275</td>
</tr>
<tr>
<td>3: 90890-01277</td>
</tr>
<tr>
<td>4: 90890-01411</td>
</tr>
</tbody>
</table>

**NOTE:**
Hold the connecting rod at top dead center with one hand while tightening the nut of the installation tool with the other. Tighten the installation tool until the crankcase halves close with one another.

6. Install:
• Right crankcase

7. Tighten:
• Crankcase holding screws

**NOTE:**
Tighten the crankcase holding screws in stages, using a crisscross pattern.

<table>
<thead>
<tr>
<th>Crankcase holding screw:</th>
</tr>
</thead>
<tbody>
<tr>
<td>15 Nm (1.5 m.kg)</td>
</tr>
</tbody>
</table>

8. Check:
• Crankshaft operation
  - Unsmooth operation → Repair.

**CAUTION:**
Never hit on the crankshaft.

9. Install:
• Oil seal stopper plate

<table>
<thead>
<tr>
<th>Screw (oil seal stopper plate):</th>
</tr>
</thead>
<tbody>
<tr>
<td>8 Nm (0.8 m.kg)</td>
</tr>
</tbody>
</table>
ENGINE ASSEMBLY AND ADJUSTMENT

AUTOLUBE PUMP AND CDI MAGNETO

1. Nut
2. Plain washer
3. Rotor assembly
4. Lighting coil
5. Charge coil
6. Pick up coil
7. Stator assembly
8. Oil seal
9. Gasket
10. Oil hose
11. Oil delivery hose
12. Clip
13. Autolube pump
14. O-ring
15. Circlip
16. Oil pump drive gear

37.5 Nm (3.75 m.kg)
8.5 Nm (0.85 m.kg)
4 Nm (0.4 m.kg)
AUTOLUBE PUMP
1. Install:
   • Circlip ①
   • Pin ②
   • Pump drive gear ③
   • Circlip ④

2. Apply:
   • Lithium soap base grease (to O-ring)

3. Install:
   • Autolube pump

   Screw (autolube pump):
   4 Nm (0.4 m.kg)

4. Apply:
   • Lithium soap base grease (to autolube pump gear)

   Lithium soap base grease:
   15 cc (0.92 cu.in)

CDI MAGNETO
1. Install:
   • Gasket

2. Apply:
   • Lithium soap base grease (to oil seal ①)

3. Pass the CDI magneto lead through the crankcase hole.

4. Install:
   • Stator assembly

   Screw (stator assembly):
   8.5 Nm (0.85 m.kg)
5. Install:
• Woodruff key [1]
• Magneto rotor [2]
• Plain washer [3]
• Nut [4]

**NOTE:**
When installing the magneto rotor, make sure the woodruff key is properly seated in the key way of the crankshaft. Apply a light coating of lithium soap base grease to the tapered portion of the crankshaft end.

6. Tighten:
• Nut [1] (magneto rotor)

Use the flywheel holding tool [2].

<table>
<thead>
<tr>
<th>Flywheel holding tool:</th>
<th>90890-01235</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nut (Flywheel magneto):</td>
<td>37,5 Nm (3.75 m.kg)</td>
</tr>
</tbody>
</table>
ENGINE ASSEMBLY AND ADJUSTMENT

TRANSMISSION
1. Circlip
2. Bearing
3. Oil seal
4. Drive axle
5. Bearing
6. Main axle
7. Conical spring washer
8. Plain washer
9. Secondary sheave axle
10. Bearing
11. Dowel pin
12. Gasket
13. Transmission case cover
14. Circlips
15. Oil seal

10 Nm (1.0 m.kg)
TRANSMISSION

1. Apply:
   • 10W30 Type SE Motor oil (to transmission case cover bearing)

2. Install:
   • Bearing ①

3. Install:
   • Oil seal ②
   • Secondary sheave axle ③
   
   **NOTE:**
   Apply lithium soap base grease onto the oil seal lips.

4. Check:
   • Secondary sheave axle operation
   Unsmooth operation → Repair.

5. Apply:
   • 10W30 type SE Motor oil (to main axle bearing and drive axle bearing)

6. Install:
   • Drive axle ①
   • Main axle ②
   • Conical spring washer ③
   • Plain washer ④
   
   **NOTE:**
   • Apply lithium soap base grease onto the oil seal lips.
   • Always use a new gasket.

7. Install:
   • Gasket ①
   • Dowel pins ②
   • Transmission case cover ③

   **Screw (case cover):**
   10 Nm (1.0 m.kg)
STARTER SYSTEM

1 Collar
2 Starter wheel gear
3 Bearing
4 Starter clutch
5 Plate
6 Shaft
7 Washer
8 Idle gear
9 O-Ring
10 Starter motor

ENGINE ASSEMBLY AND ADJUSTMENT

13 Nm (1.3 m.kg)
8 Nm (0.8 m.kg)
New
STARTER SYSTEM

1. Install:
   • Collar ①
   • Washer ②
   • Bearing ③
   • Starter wheel gear ④
   • Starter clutch ⑤

NOTE:
   • Apply lithium soap base grease to the bearing.
   • Apply molybdenum disulfide oil to the shaft (starter clutch).

2. Install:
   • Plain washer ①
   • Idle gear ②
   • Plain washer ③
   • Plate ④ (idle gear)

   Screw (idle gear plate) : 8 Nm (0.8 m.kg)

NOTE:
   Apply engine oil to the idle gear ②.

3. Install:
   • Starter motor ①

   Screw (starter motor) : 13 Nm (1.3 m.kg)

NOTE:
   Apply lithium soap base grease to the O-ring of the starter motor.
ENGINE ASSEMBLY AND ADJUSTMENT

PRIMARY AND SECONDARY SHEAVE

1. Nut
2. Clutch housing
3. Clutch
4. Clutch spring
5. Spring
6. Spring seat
7. Oil seal
8. O-Ring
9. Secondary sliding sheave
10. V-Belt
11. Guide pin
12. Secondary fixed sheave
13. Conical washer
14. One-way clutch
15. Special washer
16. Primary fixed sheave
17. Washer
18. Spacer
19. Primary sliding sheave
20. Clutch weights
21. Slider
22. Came

*Apply BEL-RAY Assembly Lube

50 Nm (5.0 m.kg)
30 Nm (3.0 m.kg)
33 Nm (3.3 m.kg)

A. Clutch shoe spring free length: 29.9 mm
B. Clutch housing wear limit: 107.4 mm
C. Clutch shoes wear limit: 1.0 mm
D. V-belt wear limit: 15.7 mm
E. Weight outside diameter wear limit: 14.5 mm

New

FWD
ENGINE ASSEMBLY AND ADJUSTMENT

KICK STARTER

1. Kick shaft
2. Return spring
3. Collar
4. Gasket
5. Transmission case
6. Washer
7. Circlips
8. Kick crank
9. Kick clip
10. Rachet

ENGINE ASSEMBLY AND ADJUSTMENT

12 Nm (1.2 m.kg)

150 ~ 250 g

10 Nm (1.0 m.kg)

New

FWD
SECONDARY SHEAVE
When assembling the secondary sheave, reverse the disassembly procedure. Note the following points.

1. Apply:
   • BEL-RAY Assembly Lube ®
     (to the sliding parts of the sheave)

2. Install:
   • Sliding sheave ①

   **NOTE:** Wind adhesive tape around the end of the sheave to avoid turning over the oil seal lips when installing the sheave.

3. Install:
   • Pin ①

4. Apply:
   • BEL-RAY Assembly Lube ®
     (to the torque cam grooves and O-rings)

5. Check:
   • Sliding sheave
     Unsmooth operation → Repair.

   **CAUTION:** Remove excessive grease.

6. Install:
   • Clutch securing nut
     Use the clutch spring holder ①

   **Clutch spring holder:**
   90890-01337

7. Tighten:
   • Clutch securing nut
     Use sheave holder ① (41mm).

   **Sheave holder:**
   90890-01701

   **Clutch securing nut:**
   50 Nm (5.0 m.kg)
8. Install:
   • Dowel pin
   • Gasket
   • Secondary sheave assembly ①
   • Clutch housing ②

9. Tighten:
   • Nut ① (secondary sheave)
     Use sheave holder ②

   Sheave holder:
   P/N. 90890-01701

   Nut (secondary sheave): 30 Nm (3.0 m.kg)

---

**PRIMARY SHEAVE**

1. Clean:
   • Primary sliding sheave face ①
   • Primary fixed sheave face ②
   • Collar ③
   • Weight ④
   • Primary sliding sheave cam surface ⑤

2. Install:
   • Weight ①
   • Cam ②
   • Slider ③
   • Collar ④

3. Check:
   • Cam operation
     Unsmooth operation → Repair.

4. Install:
   • Primary sheave assembly ①
   • Collar ②
5. Install:
• V-belt
Place the V-belt around the secondary sheave, and compress the secondary sheave spring hard so that the V-belt moves toward the clutch hub.

NOTE:
• The arrow on the V-belt must point to the front.
• Make sure the V-belt is not stained with oil or grease.

6. Install:
• Shim ①
• Primary fixed sheave ②
• Washer ③
• One-way clutch ④
• Washer ⑤
• Nut ⑥

7. Tighten:
Nut (primary sheave)

Nut (primary sheave) :
33 Nm (3.3 m.kg)

NOTE:
When tightening the nut (primary sheave), hold the magneto rotor using the flywheel holding tool.

Flywheel holding tool :
90890-01235

8. Adjust:
• V-belt
Tense the V-belt by turning the primary sheave several times.
9. Install:
• Fan

Screw (fan) : 7 Nm (0.7 m.kg)

KICK STARTER
1. Install:
• Return spring ①
• Kick shaft ②
• Collar ③
• Washer ④
• Circlip ⑤

2. Hook:
• Return spring (to the kick gear and boss)

3. Install:
• Kick pinion gear ①

NOTE:
Install the clamp as shown.

4. Install:
• Transmission case ①

Screw (Transmission case) : 12 Nm (1.2 m.kg)

5. Install:
• Kick crank ①

Bolt (kick crank) : 10 Nm (1.0 m.kg)
## ENGINE ASSEMBLY AND ADJUSTMENT

### PISTON, CYLINDER AND CYLINDER HEAD

<table>
<thead>
<tr>
<th></th>
<th>Component</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Carburetor joint</td>
</tr>
<tr>
<td>2</td>
<td>Reed valve</td>
</tr>
<tr>
<td>3</td>
<td>Gasket</td>
</tr>
<tr>
<td>4</td>
<td>Cylinder head</td>
</tr>
<tr>
<td>5</td>
<td>Cylinder head gasket</td>
</tr>
<tr>
<td>6</td>
<td>Cylinder</td>
</tr>
<tr>
<td>7</td>
<td>Cylinder gasket</td>
</tr>
<tr>
<td>8</td>
<td>Piston ring</td>
</tr>
<tr>
<td>9</td>
<td>Piston</td>
</tr>
<tr>
<td>10</td>
<td>Piston pin</td>
</tr>
<tr>
<td>11</td>
<td>Piston pin clip</td>
</tr>
<tr>
<td>12</td>
<td>Bearing</td>
</tr>
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### Specifications

<table>
<thead>
<tr>
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<th>Description</th>
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<tbody>
<tr>
<td>A</td>
<td>Piston clearance:</td>
</tr>
<tr>
<td></td>
<td>0.029 ~ 0.042 mm</td>
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<tr>
<td>B</td>
<td>Piston rings end gap:</td>
</tr>
<tr>
<td></td>
<td>0.15 ~ 0.35 mm</td>
</tr>
<tr>
<td>C</td>
<td>Piston rings side clearance:</td>
</tr>
<tr>
<td></td>
<td>0.03 ~ 0.05 mm</td>
</tr>
<tr>
<td>D</td>
<td>Spark plug:</td>
</tr>
<tr>
<td></td>
<td>Type: BR8HS</td>
</tr>
<tr>
<td></td>
<td>Manufacturer: NGK</td>
</tr>
</tbody>
</table>

### Diagram

- 11 Nm (1.1 m.kg)
- 4 Nm (0.4 m.kg)
- 16 Nm (1.6 m.kg)
- 20 Nm (2.0 m.kg)
- 14 Nm (1.4 m.kg)

---

**FWD**

4-36
PISTON PIN AND PISTON
1. Apply:
   • Engine oil
     (to crankshaft bearing, connecting rod big end
     bearing, small end bearing, piston pin, piston
     ring grooves and piston skirt.)

2. Install:
   • Small end bearing
   • Piston
   • Piston pin
   • Piston pin clip

   NOTE:
   • The arrow on the piston must point to the
     exhaust side.
   • Before installing the piston pin clip, cover the
     crankcase with a clean towel or rag so you will
     not accidentally drop the pin clip and material
     into the crankcase.

   CAUTION:
   • The ends of the piston pin clip must not
     come together at the slot in the piston
     groove.
   • Always use new piston pin clip.

CYLINDER AND CYLINDER HEAD
1. Install:
   • Cylinder gasket (new gasket)
2. Check:
   • Piston rings

   NOTE:
   • Make sure the ring ends are properly fitted
     around the ring locating pins in the piston
     grooves.
   • Be sure to check the manufacturer’s marks or
     numbers stamped on the rings are on the top
     side of the rings.
3. Install:
   • Cylinder

**NOTE:**
Install the cylinder with one hand, while compressing the piston rings with the other hand.

4. Install:
   • Cylinder head gaskets (new gaskets)

5. Install:
   • Cylinder head ①
   • Spark plug ②
   • Thermostat ③

**NOTE:**
• Tighten the cylinder head holding nuts in stages, and crisscross sequence.
• The arrow on the cylinder head must point to the front.

<table>
<thead>
<tr>
<th>Component</th>
<th>Torque (Nm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nut (cylinder head)</td>
<td>14 (1.4 m.kg)</td>
</tr>
<tr>
<td>Spark plug</td>
<td>20 (2.0 m.kg)</td>
</tr>
<tr>
<td>Thermostat</td>
<td>16 (1.6 m.kg)</td>
</tr>
</tbody>
</table>

6. Install:
   • Center stand
   • Axle ④
   • Plate washer ③
   • Clip ②
   • Spring ①

7. Install:
   • Rear wheel
   Refer to chapter 8 "REAR WHEEL"
8. Install:
• Oil hose
• Oil delivery hose

ENGINE REMOUNTING
Reverse the removal procedure.
Note the following points.
1. Install:
• Engine mounting bolt ②
• Rear shock absorber bolt ① (lower)
These bolts should be temporarily secured.

2. Tighten:
• Engine mounting bolt
• Rear shock absorber bolt (lower)

<table>
<thead>
<tr>
<th>Engine mounting bolt:</th>
<th>50 Nm (5.0 m.kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rear shock absorber bolt (lower):</td>
<td>16 Nm (1.6 m.kg)</td>
</tr>
</tbody>
</table>

3. Install:
• Carburetor top together with throttle valve ①
• Fuel hose ②/Vacuum hose ③
• Brake cable/plug cap

4. Connect:
• Water hoses

NOTE: _______________________________________________________________________
When installing the throttle valve into the carburetor, align the groove of the throttle valve
with the projection of the carburetor.

5. Connect:
• Starter motor
• CDI magneto lead
• Earth
6. Install:
• Rear wheel collar assembly

NOTE: _______________________________________________________________________
Make sure the splines on the wheel hub fit onto the rear drive axle.

7. Tighten:
• Rear wheel axle nut ①

NOTE: _______________________________________________________________________
When tightening the rear wheel axle nut, apply the rear brake.
ENGINE ASSEMBLY AND ADJUSTMENT

10. Install:
   • Muffler assembly

11. Fill:
   • Transmission oil
   Refer to “CHAPTER 3 – TRANSMISSION OIL REPLACEMENT” section.

12. Fill:
   • Radiator
   Refer to “CHAPTER 5 – "COOLING SYSTEM” section.

13. Adjust:
   • Brake lever free play
   Refer to “CHAPTER 3 – FRONT/REAR BRAKE LEVER FREE PLAY ADJUSTMENT” section.
   • Engine idle speed
   • Throttle cable free play
   Refer to “THROTTLE CABLE FREE PLAY ADJUSTMENT” and “ENGINE IDLE SPEED ADJUSTMENT”.

COOLING SYSTEM

1. Install:
   • Coolant hose.

   **CAUTION:**
   Align the mark on the coolant hose with the mark on the water pump housing
CHAPTER 5.
COOLING SYSTEM

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COOLING SYSTEM

COOLING SYSTEM
RADIATOR REMOVAL

1. Remove:
   • Air filter
   • Carburetor assembly
   Refer to chapter 6 "CABURETOR"

2. Drain:
   • Radiator
   Refer to chapter 3 "COOLANT REPLACEMENT"

3. Remove:
   • Hose
   • Radiator assembly.

INSPECTION

1. Inspect:
   • Radiator core
   Obstruction → Blow out with compressed air through rear of the radiator.
   Flattened fin → Repair/Replace.

2. Inspect:
   • Radiator hoses
   Cracks/Damage → Replace

3. Inspect:
   • Coolant tank
   Cracks/Damage → Replace

INSTALLATION

Reverse the "REMOVAL" procedure.
Refer to the chapter 2 "CABLE ROUTING"
WATER PUMP
1 Water pump housing
2 O-Ring
3 Impeller
4 Seal
5 Cover
6 Bearing
7 Spacer
8 Bearing
9 Rotor
10 Circlips
11 Rubber
12 Driving plug
13 Washer

7 Nm (0.7 m.kg)
6.5 Nm (0.65 m.kg)
6.5 Nm (0.65 m.kg)
COOLING SYSTEM

WATER PUMP REMOVAL
1. Remove:
   • Side cover
   Refer to chapter 3 "COVER"

2. Drain:
   • Radiator
   • Hoses
   Refer to chapter 3 "COOLANT REPLACEMENT"

3. Remove:
   • Water pump fixing bolds
   • Water pump
   • Hoses

INSPECTION
1. Inspect:
   • Impeller (1)
   Used/Damaged → Replace
   Scale deposit → Clean

2. Inspect:
   • Rotor
   Used/Damaged → Replace

INSTALLATION
Reverse the "REMOVAL" procedure.
Note the following points.

NOTE:
• It is no necessary to remove and inspect the water pump if the coolant is not unusually low or if it has no engine oil mixed in it.
• Always replace the entire water pump as a set.

1. Apply:
   • Lithium soap base grease (to the seal)

2. Install:
   • Water pump assembly
   • Side cover

CAUTION:
Align the mark on the hoses with the mark on the water pump housing.
THERMOSTATIC VALVE
1 Thermostatic switch
2 Cylinder head
3 Thermostatic valve
4 Cylinder

16 Nm (1.6 m.kg)
COOLING SYSTEM

THERMOSTATIC VALVE REMOVAL

1. Drain:
   - Coolant
   Refer to the chapter 3 "COOLANT REPLACEMENT"

2. Remove:
   - Cylinder head
   - Thermostatic valve ①

INSPECTION

1. Inspect:
   - Thermostatic valve
   Valve does not open → Replace

Inspection steps:
- Suspend thermostatic valve in a vessel.
- Place reliable thermometer in a water.
- Observe thermometer, while stirring water continually.

INSTALLATION

Reverse the "REMOVAL" procedure.

Thermostat valve screws:
5Nm (0.5 m.kg)
CHAPTER 6.
CARBURETION

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DELL'ORTO CARBURETOR

1. Carburetor top
2. Gasket
3. Throttle valve spring
4. Needle set
5. Throttle valve
6. Starter plunger spring
7. Starter plunger
8. Air screw
9. Throttle stop screw
10. Pilot jet
11. Needle jet
12. Needle valve
13. Main jet
14. Float pin
15. Float
16. Float chamber gasket
17. Float chamber
18. Drain screw
CARBURETOR REMOVAL
1. Remove:
   • Side covers and footrest board
     Refer to the section “SIDE COVERS AND FOOTREST BOARD” in Chapter 3.
   • Air filter case assembly

2. Drain:
   • Coolant
     Refer to chapter 3 “COOLANT REPLACEMENT”

3. Disconnect:
   • Fuel hose
   • Oil hose
   • Coolant hoses

4. Remove:
   • Carburetor top
   • Throttle valve
   • Starter plunger top
   • Starter plunger
   • Carburetor

DISASSEMBLY
1. Remove:
   • Float chamber ①

2. Remove:
   • Float pin ①
   • Float ②
   • Needle valve ③
3. Remove:
• Pilot jet ①
• Main jet ②
• Main nozzle ③
• Starter jet ④

4. Remove:
• Throttle stop screw ①
• Spring (throttle stop screw)
• Air screw ②
• Spring (air screw)

5. Remove:
• Needle clip ①
• Jet needle ②
• Throttle valve ③

**INSPECTION**

1. Check:
• Carburetor body ①
  Dirt → Clean.

**NOTE:**
Use a petroleum based solvent for cleaning. Blow out all passages and jets with compressed air.

2. Inspect:
• Main jet ①
• Main nozzle ②
• Pilot jet ③
• Starter jet
  Contamination → Clean.
3. Check:
- Needle valve ①
  Wear/Contamination → Replace.
- Float ②
  Damage → Replace.
- Gasket
  Damage → Replace.

4. Check:
- Throttle valve ①
  Wear/Damage → Replace.

5. Check:
- Throttle valve free movement
  Unsmooth/stickiness → Replace.
Insert the throttle valve ① into the carburetor body ② and check for smooth movement.

6. Check:
- Throttle stop screw ①
- Air screw ②
- Needle ③
- Starter plunger ④
  Wear/Damage → Replace.

7. Measure:
- Float height @
  Out of specification → Inspect needle valve, float, and valve seat.

Float height @:
15.0 ~ 17.0 mm (0.59 ~ 0.67 in)
Float height measurement steps:
• Install the needle valve, float and float pin into the carburetor body.
• Hold the carburetor upside down.
• Measure the height distance between the mating surface of the float chamber (gasket removed) and the top of the float, using a gauge.

**NOTE:**
The float arm should be resting on the needle valve. It should not compress the needle valve.

• If the float height is not within specification, inspect the needle valve, float and valve seat.
• If one of these parts is worn, replace the whole set.
• If both parts are in good condition, replace the float.
• Check the float height again.

**NOTE:**
The float height is factory-adjusted. Never try to adjust it yourself.

**ASSEMBLY**
Reverse the “DISASSEMBLY” procedures. Note the following points.

**CAUTION:**
• Before reassembling the carburetor wash all its components in clean gasoline.
• Always use new gaskets.

1. Install:
   • Needle ②
   • Clip ③
   • Throttle valve ①
   • Spring seat ④
   • Spring

Jet needle clip position:
See specifications on Chapter 2
2. Install:
• Throttle valve ①
• Starter plunger

**NOTE:**
Align the groove ② of the throttle valve with the projection ③ of the carburetor body.

3. Install:
• Carburetor

**NOTE:**
Align projection ① with projection ②.

**INSTALLATION**
To install the carburetor reverse the “REMOV-AL” procedures. Note the following points.
1. Install:
   • Carburetor cover

2. Connect:
   • Coolant hose.

3. Adjust:
   • Throttle cable free play
   Refer to the section “THROTTLE CABLE FREE PLAY ADJUSTMENT” in Chapter 3.

4. Install:
   • Air filter case ①
5. Fill:
   • Coolant.
   Refer to the chapter 3 "COOLANT REPLACEMENT"
FUEL COCK INSPECTION
1. Stop the engine.

2. Remove:
• Side covers
   Refer to the section “SIDE COVERS AND FOOTREST BOARD” in Chapter 3.

3. Check:
• Fuel cock

********************************************************
Fuel cock inspection steps:
• Disconnect the fuel hose.
• Place a receptacle under the fuel hose end.
• If fuel stops flowing within a few seconds, the fuel cock is in good condition. If not clean or replace the fuel cock.
• Disconnect the vacuum hose and breathe in through the hose to create a vacuum in the fuel cock.
If fuel flows out of the fuel hose when vacuum is applied and stops flowing when vacuum stops, the fuel cock is in good condition.
If not, clean or replace the vacuum hose, the fuel hose and the fuel cock.
********************************************************

FUEL FILTER CLEANING
The fuel filter is fitted inside the fuel tank. It is accessible when the fuel hose (between the fuel tank and the fuel cock) is disconnected.
Refer to the chapter 2 "CABLE ROUTING" for proper installation.

REED VALVE REMOVAL
1. Remove:
• Side covers
   Refer to the section “SIDE COVERS AND FOOTREST BOARD” in Chapter 3.

2. Remove:
• Carburetor
   Refer to section “CARBURETOR REMOVAL”.

6-7
3. Remove:
- Carburetor joint
- Reed valve assembly

**INSPECTION**

1. Check:
- Carburetor joint
  Damaged/Cracks → Replace.
- Reed valve
  Wear/Cracks/Damage → Replace.

Reed valve inspection steps:
- Visually inspect the reed valve.

**NOTE:**
A reed valve in good condition should be completely or at least nearly flush with the valve seat.

- If in doubt, apply suction to the carburetor side of the assembly.
- Leakage should be minimal to moderate.

2. Measure:
- Valve stopper height ①
  Out of specification → Replace valve stopper.

  **Valve stopper height:**
  6.0 ~ 6.4 mm (0.23 ~ 0.25 in)

3. Measure:
- Reed valve clearance ①
  Out of specification → Replace reed valve.

  **Reed valve clearance:**
  Less than 0.2 mm (0.008 in)
REED VALVE

INSTALLATION
To install the reed valve reverse the “REMOVAL” procedure. Note the following points.

1. Install :
   • Gasket (new)

2. Tighten :
   • Reed valve assembly bolts

Reed valve assembly bolts : 
9 Nm (0.9 m.kg)

NOTE:
Tighten the screws crosswise in several steps to prevent warpage of the reed valve assembly and the carburetor joint.
CHAPTER 7.
CHASSIS

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FRONT WHEEL

CHASSIS

1. Axle
2. Speedometer gear
3. Bearing
4. Collar
5. Front rim
6. Tire
7. Valve
8. Collar
9. Spacer
10. Nut

A

<table>
<thead>
<tr>
<th>TIRE SIZE:</th>
</tr>
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<tbody>
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<td>130/60 - 13</td>
</tr>
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</table>

B

<table>
<thead>
<tr>
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<tbody>
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<tr>
<td>1,0 mm</td>
</tr>
<tr>
<td>LATERAL:</td>
</tr>
<tr>
<td>1,0 mm</td>
</tr>
</tbody>
</table>

35 Nm (3.5 m.kg)
FRONT WHEEL

REMOVAL
1. Remove:
   • Front caliper fixing bolts
   • Front caliper
   • Speedometer cable
   • Axle
   • Front wheel

NOTE:
Never depress the brake lever when the wheel is off the scooter. Otherwise the brake pads will be forced out.

INSPECTION
1. Inspect:
   • Front axle runout
     Out of specification → Replace.

   Axle runout limit:
   0.25 mm (0.01 in)

   ! WARNING
   Do not attempt to straighten a bent axle.

2. Measure:
   • Wheel runout
     Out of specification → Replace.

   Rim runout limit:
   Radial: 1.0 mm (0.04 in)
   Lateral: 1.0 mm (0.01 in)

3. Inspect:
   • Tire
     Wear/Cracks/Warpage → Replace.

4. Inspect:
   • Wheel bearings
     Bearings allow play in the wheel hub or wheel turns roughly → Replace.

5. Check:
   • Speedometer gear
     Wear/Damage → Replace.
INSTALLATION
Reverse the “Removal” procedure. Note the following points.

1. Lubricate:
   • Front wheel axle
   • Bearings
   • Oil seal (lips)
   • Drive/driven gear (speedometer)

   Recommended lubricant:
   Lithium soap base grease

2. Install:
   • Speedometer gear unit ①

   NOTE:
   Be sure that the two projections at the gear unit mesh with the two slots on the wheel hub.

3. Install:
   • Front wheel ①
   • Front caliper ②

   NOTE:
   Be sure that the slot (torque stopper) of the gear unit housing is positioned correctly.

4. Tighten:
   • Front wheel axle
   • Front caliper mounting bolts

   Apply Loctite

   LOCTITE®

   Front wheel axle:
   35 Nm (3.5 m.kg)

   Front caliper mounting bolts:
   23 Nm (2.3 m.kg)

   WARNING
   Make sure that the brake hoses are routed properly.
FRONT BRAKE

1. Disk
2. Bolt
3. Caliper
4. Piston
5. Piston seals
6. Air bleed screw
7. Pad spring
8. Pad retainer
9. Brake pads
10. O-Ring
11. Bolt
12. Mounting bolt

NOTE:
Be sure to install the pads correctly.

A. Front brake pad wear limit: 2mm
B. Front disk wear limit: 3.2 mm

6 Nm (0.6 m.kg)
21 Nm (2.1 m.kg)
23 Nm (2.3 m.kg)

LT

23 Nm (2.3 m.kg)
FRONT MASTER CYLINDER

1. Master cylinder
2. Master cylinder piston ass’y
3. Diaphragm
4. Master cylinder cap
5. Master cylinder bracket
6. Copper washer
7. Union bolt
8. Brake hose
9. Union bolt
10. Front brake switch
11. Front brake lever

NOTE:
Drain completely before removing the master cylinder.
FRONT BRAKE

WARNING

- Disc brake components rarely require disassembly. Do not disassemble components unless absolutely necessary. If any hydraulic connection is disconnected, the entire system must be disassembled, drained, cleaned, and then properly filled and bleed after reassembly. Do not use solvents on internal brake component.
- Solvents will cause seals to swell and distort. Use only clean brake fluid for cleaning. Use care with brake fluid. Never allow brake fluid to come in contact with the eyes. Brake fluid can damage painted surfaces and plastic parts.

BRAKE PAD REPLACEMENT

It is not necessary to disassemble the brake caliper and brake hose to replace the brake pads.

1. Remove:
   - Pin ①
   - Axle ②

2. Remove:
   - Pad spring ③
   - Brake pads ④

   NOTE: Replace the brake pads as a set when either one is worn to the limit.

3. Measure:
   - Brake pads
   Out of specification → Replace.

   NOTE: Replace the brake pad and spring as a set when replacing the brake pads.

   Wear limit ①:
   2 mm (0.078 in)
FRONT BRAKE

4. Install:
- Brake pads
- Pad spring
- Axle
- Pin

NOTE:
Be careful to install the brake pads correctly.

5. Lubricate:
- Mounting bolt (caliper body)

Recommended lubricant:
Lithium soap base grease

6. Install:
- Wheel axle
- Mounting bolt (front caliper)
  Apply LOCTITE

LOCTITE®

Wheel axle:
35 Nm (3.5 m.kg)
Mounting bolt:
21 Nm (2.1 m.kg)

CALIPER DISASSEMBLY

NOTE:
Before disassembling the front brake caliper, drain all brake fluid from the brake hose, master cylinder, brake caliper and tank.

1. Remove:
- Union bolt ①
- Copper washers ②

NOTE:
Place the open end of the drain hose into a container and pump out the remaining brake fluid carefully.

2. Remove:
- Caliper body
- Caliper bracket
3. Remove:
- Piston
- Piston seals ①
Removal steps:
• Blow compressed air into the hose joint opening to force out the piston from the caliper body.

**WARNING**
• Never try to pry out the piston.
• Cover the piston with a rag. Use care so that the piston does not cause injury as it is expelled from the cylinder.

• Remove the piston seals.

MASTER CYLINDER DISASSEMBLY

NOTE: Before disassembling the front brake master cylinder, drain all brake fluid from the brake hose, master cylinder, brake caliper and tank.

1. Remove:
   • Upper handlebar cover

2. Remove:
   • Brake switch
   • Brake lever
   • Union bolt
   • Copper washer

3. Remove:
   • Master cylinder holder
   • Master cylinder
FRONT BRAKE

4. Remove:
   - Master cylinder dust boot ①
   - Master cylinder kit ②

INSPECTION AND REPAIR
Recommended brake component replacement schedule:

<table>
<thead>
<tr>
<th>Component</th>
<th>Schedule</th>
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</thead>
<tbody>
<tr>
<td>Brake pads</td>
<td>As required</td>
</tr>
<tr>
<td>Piston seal, Dust seal</td>
<td>Every two years</td>
</tr>
<tr>
<td>Brake hoses</td>
<td>Every four years</td>
</tr>
<tr>
<td>Brake fluid</td>
<td>Replace only when brakes are disassembled</td>
</tr>
</tbody>
</table>

**WARNING**
All internal parts should be cleaned in new brake fluid only. Do not use solvents as they will cause seals to swell and distort.

1. Inspect:
   - Caliper piston ①
     Scratches/Rust/Wear → Replace caliper assembly.
   - Caliper body ②
     Wear/Scratches/Cracks/Damage → Replace caliper assembly.

**WARNING**
Replace the piston seals whenever the caliper is disassembled.

2. Inspect:
   - Master cylinder
     Wear/Scratches → Replace the master cylinder assembly.
   - Master cylinder body/Diaphragm
     Cracks/Damage → Replace.
   - Master cylinder kit
     Scratches/Wear/Damage → Replace as a set.
3. Check:
- Brake hose
  Cracks/Wear/Damage → Replace.

4. Measure:
- Brake disc deflection
  Out of specification → Inspect wheel runout.
  If wheel runout is good, replace the brake disc(s).
  
  **Maximum deflection:**
  0.25 mm (0.01 in)

- Brake disc thickness
  Out of specification → Replace.
  
  **Minimum thickness:**
  3.2 mm (0.125 in)

- Bolt (brake disc):
  23 Nm (2.3 m.kg)
  LOCTITE®

**CALIPER ASSEMBLY**

**WARNING**
- All internal parts should be cleaned in new brake fluid only.
- Internal parts should be lubricated with clean brake fluid when installed.

**Recommended brake fluid:**
DOT #3 or DOT #4

- Replace the piston seals whenever a caliper is disassembled.

1. Install:
- Piston seals
- Caliper piston

**WARNING**
Always use new piston seals.
FRONT BRAKE

2. Install :
   • Brake caliper
     Apply LOCTITE

   ![LOCTITE ®]

   Bolt (brake caliper) :
   23 Nm (2.3 m.kg)

3. Install :
   • Caliper body

4. Install :
   • Brake hose
   • Copper washers
   • Union bolt

   Union bolt :
   23 Nm (2.3 m.kg)

---

CAUTION:
When installing the brake hose to the caliper, turn the brake pipe against the projection on the caliper.

---

WARNING
• Proper hose routing is essential to insure safe operation. Refer to “CABLE ROUTING”.
• Always use new copper washers.

---

MASTER CYLINDER ASSEMBLY

WARNING
• All internal parts should be cleaned in new brake fluid only.
• Internal parts should be lubricated with clean brake fluid when installed.

Recommended brake fluid :
DOT #3 or DOT #4
1. Install:
   • Master cylinder ①

   **CAUTION:**
   • Install the master cylinder holder with the arrow mark pointing upwards.
   • Tighten the upper bolt first, then the lower bolt.

   **Bolt (master cylinder holder):**
   1.1 Nm (0.11 m.kg)

2. Install:
   • Brake lever

   **NOTE:**
   Apply lithium soap base grease to the brake lever pivot.

3. Install:
   • Brake hose
   • Copper washers
   • Union bolts
   • Brake switch

   **Union bolt:**
   23 Nm (2.3 m.kg)

**WARNING**
   • Proper hose routing is essential to insure safe operation. Refer to “CABLE ROUTING” in CHAPTER 2.
   • Always use new copper washers.

4. Check that the brake hose does not touch other parts (throttle cable, wire harness, etc.) when the handlebar is turned to the left or right. Repair if necessary.
REAR WHEEL

1. Cover plug
2. Nut
3. Washer
4. Bolt
5. Rear wheel tire
6. Valve
7. Rear rim
8. Distance collar
9. Rear brake disk

---

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<th>RIM RUNOUT LIMIT:</th>
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<td>LATERAL:</td>
</tr>
<tr>
<td></td>
<td>1.0 mm</td>
</tr>
<tr>
<td></td>
<td>1.0 mm</td>
</tr>
</tbody>
</table>

---

120 Nm (12.0 m.kg)
47 Nm (4.7 m.kg)
23 Nm (2.3 m.kg)
REAR MASTER CYLINDER

1. Master cylinder
2. Master cylinder piston ass'y
3. Diaphragm
4. Master cylinder cap
5. Master cylinder bracket
6. Copper washer
7. Union bolt
8. Brake hose
9. Union bolt
10. Rear brake switch
11. Rear brake lever

NOTE:
Drain completely before removing the master cylinder.
REAR WHEEL

**WARNING**
- Disc brake components rarely require disassembly. Do not disassemble components unless absolutely necessary. If any hydraulic connection is disconnected, the entire system must be disassembled, drained, cleaned, and then properly filled and bled after reassembly. Do not use solvents on internal brake component.
- Solvents will cause seals to swell and distort. Use only clean brake fluid for cleaning. Use care with brake fluid. Never allow brake fluid to come in contact with the eyes. Brake fluid can damage painted surfaces and plastic parts.

**REMOVAL**
1. Remove:
   - Muffler assembly
   - Rear wheel fixing bolts
   - Rear wheel

**INSPCTION**
1. Check:
   - Rear wheel
   Refer to the section “FRONT WHEEL”.

2. Measure:
   - Wheel runout
   Refer to the section “FRONT WHEEL”.

**Rim runout limits**:
- Radial: 1.0 mm (0.039 in)
- Lateral: 1.0 mm (0.039 in)
3. Check:
- Wheel bearings
Refer to the section "FRONT WHEEL INSPECTION".

**REAR BRAKE**

For removal, inspection and assembly refer to the section "FRONT BRAKE"

**INSTALLATION**

Reverse the REMOVAL procedure.
Note the following points.

1. Install
- Rear wheel

2. Tighten:
- Rear wheel fixing bolts

| Rear wheel fixing bolt : | 47 Nm (4.7 m.kg) |

3. Install:
- Muffler

| Bolt (exhaust pipe) : | 7 Nm (0.7 m.kg) |
| Bolt (muffler) : | 29 Nm (2.9 m.kg) |

4. Adjust:
- Rear brake lever free play.
Refer to the section “REAR BRAKE LEVER FREE PLAY ADJUSTMENT” in CHAPTER 3.
FRONT FORK

1. Steering bracket
2. Bolt
3. Circlip
4. Rubber cap
5. Circlip
6. Spring seat
7. O-Ring
8. Spring
9. Piston
10. Spring
11. Spacer
12. Plunger
13. Dust boot
14. Retainer
15. Oil seal
16. Outer fork tube
17. Washer
18. Screw

A. Oil capacity of each fork leg: 75 cc
B. Oil grade: ISO 6743/4 - LHV 46 or SAE10

22.5 Nm (22.5 m.kg)
30 Nm (3.0 m.kg)
23 Nm (2.3 m.kg)
1. Place the scooter on an even surface.
2. Disconnect:
   - Speedometer cable
3. Remove:
   - Front wheel
   Refer to section “FRONT WHEEL” in Chapter 7.
4. Remove:
   - Front fender
   Refer to section “COVERS - REMOVAL AND INSTALLATION” in Chapter 3.
5. Remove:
   - Steering head
   Refer to section “STEERING HEAD AND HANDLEBAR” in Chapter 7.
6. Remove:
   - Nut
   - Washer
   - Ring nut
   NOTE:
   - Loosen the ring nut with the ring nut wrench.
7. Remove:
   - Front fork assembly
   - Bearing balls
   • Support the steering shaft to prevent it from falling.
8. Remove:
   - Circlip
9. Loosen:
   - Pinch bolt
10. Remove:
    - Fork leg (complete)
FRONT FORK

DISASSEMBLY

1. Remove:
   • Rubber plug ①
   • Circlip ②
   • Spring seat ③
   • Spring ④

2. Remove:
   • Bolt ①
   • Copper washer

NOTE:
To remove the drain bolt ①, use the T-handle ② and the holder ③.

T-handle for front fork:
90890-01326
Holder:
90890-01294

3. Remove:
   • Inner fork tube ①
   • Piston ②
   • Spring ③
   • Spring seat ④

4. Remove:
   • Dust boot ①
   • Retainer ②
   • Oil seal ③
FRONT FORK

INSPECTION
1. Check:
   • Inner fork tube and fork components
   • Outer fork tube
     Wear/Scratches/Damage → Replace.

   **WARNING**
   Never attempt to straighten a bent fork tube as this may dangerously weaken the tube.

   2. Measure:
      • Fork spring free length
        Used/bends/Damage → Replace.

ASSEMBLY
Reverse the “DISASSEMBLY” procedure.
Note the following points.

NOTE:
• When reassembling the front fork, make sure you use following new parts:
  • Oil seals
  • Circlips and retainers
  • Make sure that all components are clean before reassembling.

1. Install:
   • Oil seal
   • Retainer
   • Dust boot

   **NOTE:**
   Before installing the oil seal, apply lithium soap grease onto the oil seal lips.

2. Install:
   • Inner fork tube
   • Spring seat
   • Spring
   • Piston
3. Install:
- Copper washer
- Bolt

**NOTE:**
Tighten the drain bolt ① while holding the piston with the T-handle ② and holder ③.

<table>
<thead>
<tr>
<th>T-handle for front fork</th>
<th>Holder</th>
</tr>
</thead>
<tbody>
<tr>
<td>90890-01326</td>
<td>90890-01294</td>
</tr>
</tbody>
</table>

4. Fill:
- Fork oil

**Fork oil type:**
- ISO 6743/4-LHV 46 or SAE 10
- Amount (per fork tube): 75 cc

5. Install:
- Spring
- Spring seat
- Circlip
- Rubber plug

**INSTALLATION**
Reverse the “REMOVAL” procedure.
Note the following points.
1. Install:
   - Left and right fork tube into the steering crown.

2. Install:
   - Circlips ①

3. Install:
   - Pinch bolts ②

**Pinch bolt:**
- 30 Nm (3.0 m.kg)
STEERING HEAD AND HANDLEBAR

1. Handlebar
2. Nut
3. Bolt
4. Trottle grip
5. Throttle cable
6. Starter cable (Choke)

New

60 Nm (6.0 m.kg)
STEERING HEAD AND HANDLEBAR

REMOVAL

⚠️ WARNING

Securely support the scooter so there is no danger of it falling over.

1. Place the scooter on an even surface.
2. Remove:
   - Front fender
   - Inner panels
   - Upper handlebar cover
   Refer to section “REMOVAL AND INSTALLATION OF COVERS” in Chapter 3.
3. Drain:
   - Front and rear brakes system
   Refer to section “FRONT BRAKE” in Chapter 6.
4. Remove:
   - Front and rear brakes master cylinder
   Refer to section “FRONT BRAKE” in Chapter 6.
5. Remove:
   - Front and rear brakes calipers mounting bolts
6. Remove:
   - Front wheel
   Refer to section “FRONT BRAKE” in Chapter 6.
7. Remove:
   - Throttle grip
8. Disconnect:
   - Ground wire
   - All couplers
   - Wire harness band
   - Clamp
9. Remove:
   - Nut
   - Bolt
   - Handlebar
10. Remove:
    - Ring nut
    - Washer
11. Remove:
• Upper bearing race ①

Ring nut wrench:
9079Q-02218

• Steering shaft
• Bearing balls

INSPECTION
1. Check:
• Handlebar ①
  Bends/Cracks/Damage → Replace.

2. Wash the bearing balls in solvent.

3. Check:
• Bearing races ①
  Pitting/Damage → Replace.
• Bearing balls
  Pitting/Damage → Replace.

NOTE: Always replace the bearing balls and the upper and lower bearing races as a set.

Bearing race replacement steps:
• Drive out the bearing race from the steering tube by hitting on it in several places.
• Remove the bearing race on the steering shaft with a hammer and a chisel ① as shown.
• Drive in the new bearing races evenly by hitting on them in several places.
STEERING HEAD AND HANDLEBAR

**CAUTION:**
- Unless installed correctly, the bearing races will damage the frame.
- Never hit the bearing races on the ball race surface.

4. Check:
- Steering shaft
  - Bend/Damage → Replace.

**WARNING**
Never attempt to straighten a bent steering shaft.

ASSEMBLY AND INSTALLATION
Reverse the "REMOVAL" and "DISASSEMBLY" procedure.
Note the following points.

**WARNING**
Proper cable and hose routing is essential to insure safe scooter operation. Refer to section “CABLE ROUTING” in Chapter 3.

1. Install:
   - Bearing balls

2. Apply:
   - Bearing grease (onto upper and lower bearing balls)

3. Install:
   - Steering shaft
   - Bearing race (upper)

**Ring nut wrench:**
9079Q-02218
4. Install:
• Washer ①
• Steering shaft lock nut ②

**NOTE:**
Tighten the steering shaft lock nut with the ring nut wrench. Set the torque wrench to the ring nut wrench so that they form a right angle.

| Ring nut wrench : 9079Q-02218 |
| Steering shaft ring nut : 22.5 Nm (2.25 m.kg) |

5. Install:
• Handlebar ①
• Bolt ② (new)
• Nut ③ (new)

**NOTE:**
• Install the handlebar onto the steering shaft notch.
• Install the wire harness, the throttle cable, the speedometer cable and the rear brake cable.

6. Install:
• Throttle grip (complete)
• Master cylinder
• Brake hose (into the clip)

**CAUTION:**
• Before installing the handlebar, wipe off any trace of oil from the inserted section of the shaft with solvent.
• Insert the bolt from the left as shown.

| Bolt (handlebar) : 60 Nm (6.0 m.kg) |

---

**STEERING HEAD AND HANDLEBAR**

**CAUTION:**
Hold the steering shaft until it is securely attached.
ELECTRICAL COMPONENTS
1) Wire harness
2) Fuel sender
3) Starter relay
4) Ignition coil
5) CDI unit
6) Oil sender
7) Battery
8) Resistance
ELECTRICAL COMPONENTS
1 Main switch
2 Flasher relay
3 Horn
4 Rectifier/Regulator
CIRCUIT DIAGRAM

1. Spark plug
2. Ignition coil
3. CDI magneto
4. CDI unit
5. Rectifier/regulator
6. Dimmer switch
7. Starter motor
8. Starter relay
9. Fuse
10. Battery
11. Starter switch
12. Main switch
13. Lighting switch
14. “HIGH BEAM indicator”
15. Head light
16. Meter light
17. Tail/Stop light
18. Front stop light
19. Rear stop switch
20. Flasher relay
21. Flasher switch
22. Flasher indicator
23. Rear flasher light (Left)
24. Front flasher light (Left)
25. Front flasher light (Right)
26. Rear flasher light (Right)
27. Horn
28. Horn switch
29. Oil lever indicator
30. Oil lever gauge
31. Fuel meter
32. Sender
33. Position light
34. Resistor
35. Water temperature indicator
36. Water sender

COLOR CODE

<table>
<thead>
<tr>
<th>R</th>
<th>Red</th>
<th>L</th>
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</tr>
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</tbody>
</table>
IGNITION AND STARTING SYSTEM CIRCUIT DIAGRAM

1. Spark plug
2. Ignition coil
3. CDI unit
4. Starter Motor
5. Starter relay
6. Battery
7. Starter switch
8. Main switch
9. Front brake switch
10. Rear brake switch
11. Source coil
12. Pickup coil
13. Wave-shape shaping circuit
14. Condenser
15. Diode
16. SCR
17. To oil level switch

Current flow in ignition control circuit
Current flow in starter motor control circuit
IGNITION AND STARTING SYSTEM

TROUBLESHOOTING

THE STARTING SYSTEM DOES NOT WORK (NO SPARK OR IRREGULAR SPARKS).

NOTE:
- Remove the following parts before proceeding with the troubleshooting:
  1) Side covers (left and right)
- For accurate troubleshooting use the following special tools:

| Ignition checker : 90890-06754 |
| Pocket tester : 90890-03112 |

1. Spark plug
   - Check the spark plug type.
   - Check the condition of the spark plug.
   - Check the spark plug gap.
   Refer to “SPARK PLUG INSPECTION” in Chapter 3.

| Standard spark plug : BR8HS (NGK) |
| Spark plug gap : 0.5 ~ 0.7 mm (0.019 ~ 0.028 in) |

INCORRECT

The spark plug is defective. Replace it or adjust the spark plug gap.

CORRECT

2. Spark check
   - Remove the spark plug cap.
   - Connect the ignition checker ①.
   ② Spark plug cap
   ③ Spark
   - Check the length of the spark gap.
   - Start the engine and increase the spark length until the engine begins to misfire.

| Minimum spark gap : 6.0 mm (0.24 in) |

OUT OF SPECIFICATION OR NO SPARK

MEETS SPECIFICATION

Ignition system in good condition.
3. Spark plug cap resistance

- Disconnect the spark plug cap.
- Connect the pocket tester (Ω x 1 k) to the spark plug cap.
- Check the resistance of the spark plug cap.

**Spark plug cap resistance :**
5kΩ at 20°C (68°F)

4. Ignition coil resistance

- Disconnect the ignition coil leads.
- Connect the pocket tester (Ω x 1) to the ignition coil.

**Ignition coil :**
Pocket tester (+) lead → Orange
Pocket tester (-) lead → Ground

- Check the primary coil resistance.

**Primary coil resistance :**
0.32 ~ 0.48 Ω at 20°C (68°F)
- Connect the pocket tester (Ω x 1k) to the ignition coil.

Pocket tester (+) lead → Ground
Pocket tester (-) lead → Spark plug lead

- Check the secondary coil resistance.

**Secondary coil resistance :**
5.68 ~ 8.52kΩ at 20°C (68°F)
5. Pickup coil resistance

- Disconnect the pickup coil coupler.
- Connect the pocket tester (Ω x 100) to the pickup coil.

| Pickup coil resistance: | 400 ~ 600 Ω at 20°C (68°F) |

6. Source coil resistance

- Disconnect the source coil coupler from the wire harness.
- Connect the pocket tester (Ω x 100) to the source coil.

| Source coil resistance: | 640 ~ 960 Ω at 20°C (68°F) |

7. Connections

- Check all connections in the ignition system. Refer to "WIRING DIAGRAM".

GOOD CONNECTIONS

Replace the CDI unit.
TROUBLESHOOTING

STARTER MOTOR DOES NOT WORK

NOTE:

- Remove the following parts before proceeding with the troubleshooting:
  1) Side covers (left and right)
  2) Footrest boards
  3) Front panel
  4) Handlebar cover

- For accurate troubleshooting use the following special tools:

<table>
<thead>
<tr>
<th>Pocket tester :</th>
</tr>
</thead>
<tbody>
<tr>
<td>90890-03112</td>
</tr>
</tbody>
</table>

1. Fuse

- Remove the fuse.
- Connect the pocket tester ($\Omega \times 1$) to the fuse.
- Check the fuse for continuity.

2. Battery

- Check the condition of the battery.
  Refer to "BATTERY INSPECTION" in CHAPTER 3.

- Open circuit voltage : 12.8 V or more at $\pm 20^\circ C (68^\circ F)$

- Check the starter motor operation.

    ![Diagram of starter motor connection]

- Clean battery terminals.
- Charge or replace the battery.

**CAUTION:**

- If the gauge of the jumper lead is smaller than that of the battery leads, the jumper lead might melt or burn.
- This test could cause sparks. Never perform it near a gas source or near flammable products.

- Starter defect $\rightarrow$ Repair or replace.
4. Starter relay

- Disconnect the Blue/White lead from the wire harness.
- Connect the (-) terminal of the battery to the Blue/White lead.
- Check the starter motor operation.

5. Main switch

- Disconnect the main switch from the wire harness.
- Check for continuity between Red and Brown.

6. Starter switch

- Disconnect the right handlebar switch coupler from the wire harness.
- Check for continuity between Blue/White and Black.
7. Connections
Check all connections in the starter system. Refer to "WIRING DIAGRAM".

MEETS SPECIFICATION

POOR CONNECTIONS
Repair.

DOES NOT MEET SPECIFICATION
Starter switch defect → Replace right handle-bar switch.
CHARGING SYSTEM
WIRING DIAGRAM

3 CDI magneto
5 Rectifier/regulator
9 Fuse
10 Battery
TROUBLESHOOTING

THE BATTERY IS NOT CHARGED

NOTE:

- Remove the following parts before proceeding with the troubleshooting:
  1) Side covers (left and right) and foot rest board.
- For accurate troubleshooting use the following special tools:

<table>
<thead>
<tr>
<th>Inductive tachometer</th>
<th>Pocket tester</th>
</tr>
</thead>
<tbody>
<tr>
<td>90890-03113</td>
<td>90890-03112</td>
</tr>
</tbody>
</table>

1. Fuse (Main)

- Remove the fuse.
- Connect the pocket tester (Ω x 1) to the fuse.
- Check the fuse for continuity.

NO CONTINUITY

2. Battery

- Check the condition of the battery.
  Refer to “BATTERY INSPECTION” in CHAPTER 3.

Open circuit voltage:
12.8 V or more at 20°C (68°F)

3. Charging voltage

- Connect the engine tachometer to the spark plug lead.
- Connect the pocket tester (DC20V) to the battery terminals.

Pocket tester (+) lead → Battery (+) terminal
Pocket tester (-) lead → Battery (-) terminal

- Start the engine and accelerate to about 5000 rpm.
- Check the charging voltage.

Charging voltage:
14 ~ 15 V at 5000 tr/mn

NOTE: Use a fully charged battery.

OUT OF SPECIFICATION

MEETS SPECIFICATION

Charging circuit is OK.
4. Charging coil resistance

- Disconnect the CDI magneto coupler from the wire harness.
- Connect the pocket tester (Ω x 1) to the charging coil.
- Check the charging coil resistance

**Tester (+) lead → White**
**Tester (−) lead → Ground**

Charging coil resistance: 0.48 ~ 0.72 Ω at 20°C (68°F)

---

5. Connections

Check all connections in the charging system. Refer to "WIRING DIAGRAM".

---

- MEETS SPECIFICATION
- MEETS SPECIFICATION
- Replace the rectifier/regulator.

---

OUT OF SPECIFICATION

Charging coil defect → Replace.

POOR CONNECTIONS

Repair.
CDI magneto
Dimmer switch
Lighting switch
"HIGH BEAM indicator"
Head light

Meter light
Tail/Stop light
Position light
Resistor
TROUBLESHOOTING

THE AUXILIARY LIGHT, HEADLIGHT, HEADLIGHT INDICATOR, TAIL LIGHT OR METER LIGHT DO NOT WORK

NOTE:
Remove the following parts before proceeding with the troubleshooting:
• Side covers and footrest board
• Handlebar covers
For accurate troubleshooting use the following special tools:

Pocket tester:
90890-03112

1. "LIGHTS" switch
• Disconnect the right handlebar switch coupler from the wire harness.
• Set the switch to "PO" (auxiliary light).
• Check for continuity between:

Yellow / Red 1 and Blue / Red 2

• Set the switch to "ON".
• Check for continuity between:

Yellow / Red 1 and Blue / Red 2
Yellow / Red 1 and Blue 3

2. "HI/LO" switch
• Disconnect the "HI/LO" switch coupler (left) from the wire harness.
• Set the switch to "LO".
• Check for continuity between:

Blue 1 and Green/Black 2

• Set the switch to "HI".
• Check for continuity between:

Blue 1 and Yellow 3

"HI/LO" switch defect → Replace.
3. Lighting coil resistance

- Disconnect the lighting coil coupler from the wire harness.
- Connect the pocket tester (Ω x 1) to the lighting coil.
- Check the lighting coil resistance

<table>
<thead>
<tr>
<th>Tester (+) lead</th>
<th>Yellow / Red ①</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tester (-) lead</td>
<td>Ground ②</td>
</tr>
</tbody>
</table>

Lighting coil resistance: 0.4 ~ 0.6 Ω (at 20°C (68°F))

MEETS SPECIFICATION

Lighting coil defect → Replace.

4. Connections

- Check all connections in the lighting system.
  Refer to "WIRING DIAGRAM".

MEETS SPECIFICATION

Circuit is in good condition.
LIGHTING SYSTEM

1. Headlight and headlight indicator do not work.

1. Bulb and socket
   • Check the bulb and socket for continuity.

   NO CONTINUITY
   Replace bulb or socket.

   CONTINUITY

2. Voltage
   • Connect the pocket tester (AC20V) to the headlight coupler.

   Headlight:
   • “LO”:
     Pocket tester (+) lead → Green/Noir
     Pocket tester (-) lead → Black
   • “HI”:
     Pocket tester (+) lead → Yellow
     Pocket tester (-) lead → Black
   • Headlight indicator:
     Pocket tester (+) lead → Yellow
     Pocket tester (-) lead → Black
   • Set the main switch to “ON”.
   • Start the engine.
   • Switch from “HI” to “LO” and back.
   • Check the voltage (12V) between the headlight coupler leads.

   OUT OF SPECIFICATION
   There is a defect in the wire harness between the main switch and the headlight coupler
   → Repair.

   MEETS SPECIFICATION
   Circuit is in good condition.

2. The meter light does not work.

1. Bulb and socket
   • Check the bulb and socket for continuity.

   NO CONTINUITY
   Replace bulb or socket.

   CONTINUITY
3. The tail light does not work.

1. Bulb and socket
   - Check the bulb and socket for continuity.

2. Voltage
   - Connect the pocket tester (AC20V) to the tail light coupler.
   
   **Pocket tester (+) lead → Blue / Red** ①  
   **Pocket tester (-) lead → Black** ②  

   - Set the main switch to “ON”.
   - Start the engine.
   - Check the voltage (12V) between the headlight coupler leads “Blue / Red” and “Black”.

   [Diagram of wiring connections]

   - OUT OF SPECIFICATION

   - MEETS SPECIFICATION

   Circuit is in good condition.

   - NO CONTINUITY

   - Replace bulb or socket.

2. Voltage
   - Connect the pocket tester (AC20V) to the tail light coupler.
   
   **Pocket tester (+) lead → Blue / Black** ①  
   **Pocket tester (-) lead → Black** ②  

   - Set the main switch to “ON”.
   - Start the engine.
   - Check the voltage (12V) between the headlight coupler leads “Blue / Red” and “Black”.

   [Diagram of wiring connections]

   - OUT OF SPECIFICATION

   - MEETS SPECIFICATION

   Circuit is in good condition.

   - NO CONTINUITY

   - There is a defect in the wire harness between the main switch and the tail light coupler → Repair.
TROUBLESHOOTING

FLASHER LIGHTS, TAIL/BRAKE LIGHT, “OIL” WARNING LIGHT DOES NOT WORK
HORN DOES NOT SOUND, FUEL METER DOES NOT WORK

NOTE:
Remove the following parts before proceeding with the troubleshooting:
• Side covers and footrest board
• Handlebar cover
For accurate troubleshooting use the following special tools:

Pocket tester :
90890-03112

1. Fuse
• Remove the fuse.
• Connect the pocket tester (Ω x 1) to the fuse.
• Check the fuse for continuity.
Refer to “FUSE INSPECTION” in Chapter 3.

2. Battery
• Check the condition of the battery.
Refer to “BATTERY INSPECTION” in Chapter 3.

Battery voltage :
12.8 V or more at 20°C (68°F)

3. Main switch
• Disconnect the main switch from the wire harness.
• Turn the main switch to “✱”.
• Check for continuity between :
Red ① and Gray ③
• Turn the main switch to “ON”.
• Check for continuity between :
Red ① and Brown ②

Main switch defect → Replace.

NOTE:
Clean battery terminals.
Charge or replace the battery.
4. Connections

- Check all connections in the signal system. Refer to “WIRING DIAGRAM”.

GOOD CONNECTIONS

Check the condition of each circuit of the signal system. Refer to the section “SIGNAL SYSTEM CHECK”.

SIGNAL SYSTEM CHECK

1. Horn does not sound

1. “HORN” switch

- Disconnect the handlebar switch (left) from the wire harness.
- Check for continuity between:

Black \( \text{①} \) and Pink \( \text{②} \).

2. Voltage

- Connect the pocket tester (DC20V) to the horn lead.

Pocket tester (+) lead → Brown \( \text{①} \)
Pocket tester (-) lead → Ground \( \text{②} \)

- Turn the main switch to ON.
- Check for voltage (12V) between “Brown” and the ground.
3. Horn
- Disconnect the “Pink” lead at the horn terminal.
- Ground the horn terminal 1 with a jumper lead.
- Set the main switch to ON.

4. Voltage
- Connect the pocket tester (DC20V) to the “Pink” lead.
  **Pocket tester (+) lead → Pink 1**
  **Pocket tester (-) lead → Ground**
- Turn the main switch to ON.
- Press the “HORN” switch.
- Check the voltage (12V) between “Pink” and ground.

Adjust the horn.
2. The tail light does not work.

1. Bulb and socket
   • Check the bulb and socket for continuity.

   NO CONTINUITY
   CONTINUITY
   Replace bulb or socket.

2. Brake switch
   • Disconnect the brake switch leads from the wire harness.
   • Check for continuity between:
     Brown ① and Green / Yellow ②

   NO CONTINUITY
   CONTINUITY
   Brake switch is defect → Replace.

3. Voltage
   • Connect the pocket tester (DC20V) to the socket.

   Pocket tester (+) lead → Green / Yellow ①
   Pocket tester (-) lead → Black ②

   • Turn the main switch to “ON”.
   • Pull the brake lever.
   • Check the voltage (12V) between "Green / Yellow" ① and "Black" ②.

   OUT OF SPECIFICATION
   MEETS SPECIFICATION
   There is a defect in the wire harness between the main switch and the tail light socket → Repair.

Circuit is in good condition.
3. Flasher does not work

1. Bulb and socket
   • Check the bulb and socket for continuity.

2. “TURN” switch
   • Disconnect the handlebar switch (left) from the wire harness.
   • Check for continuity between:
     - Left side: Brown / White and Chocolate
     - Right side: Brown / White and Dark green

3. Voltage
   • Connect the pocket tester (DC20V) to the flasher relay.
   • Turn the main switch to ON.
   • Check the voltage (12V) between the “Brown” lead and the ground.

   NO CONTINUITY
   - Replace bulb or socket.

   LEFT HANDLEBAR SWITCH IS DEFECT → Replace.

   CONTINUITY
   - MEETS SPECIFICATION

   DOES NOT MEET SPECIFICATION
   - Defect in the wire harness between the main switch and the flasher relay → Repair.
### 4. Voltage

- Connect the pocket tester (DC20V) to the flasher relay.

<table>
<thead>
<tr>
<th>Pocket tester (+) lead → Brown / White</th>
<th>Pocket tester (-) lead → Ground</th>
</tr>
</thead>
</table>

- Turn the main switch to “ON”.
- Check the voltage (12V) between Brown / White and the ground.

![Flasher relay diagram]

**Does not meet specification**

Flasher relay defect → Replace.

**Meets specification**

### 5. Voltage

- Connect the pocket tester (DC20V) to the flasher connector.

<table>
<thead>
<tr>
<th>Left flasher bulb: Pocket tester (+) lead → Chocolate</th>
<th>Pocket tester (-) lead → Ground</th>
</tr>
</thead>
<tbody>
<tr>
<td>Right flasher bulb: Pocket tester (+) lead → Dark green</td>
<td>Pocket tester (-) lead → Ground</td>
</tr>
</tbody>
</table>

- Turn the main switch to “ON”.
- Set the “TURN” switch to “L”, then to “R”.
- Check the voltage (12V) between “Chocolate” and the ground, then “Dark green” and the ground.

![Flasher bulb wiring diagram]

**Does not meet specification**

Defect in the wire harness between the main switch and the flasher bulb socket → Repair.

**Meets specification**
This circuit is in good condition.

4. The “OIL” indicator light does not work.

1. Bulb and socket
   • Check the bulb and socket for continuity.

2. Oil level switch
   • Disconnect the oil level switch from the oil tank.
   • Connect the pocket tester (Ω x 1) to the oil level switch.

Pocket tester (+) lead → Terminal ①
Pocket tester (-) lead → Terminal ①

• Check the switch for continuity.

<table>
<thead>
<tr>
<th>Float position</th>
<th>Good condition</th>
<th>Bad condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>HIGH</td>
<td>X</td>
<td>O</td>
</tr>
<tr>
<td>LOW</td>
<td>O</td>
<td>X</td>
</tr>
</tbody>
</table>

O : Continuity  X : No continuity

• No continuity

Does not meet specification

Replace oil level switch is defect.

• Continuity

Meets specification

Replace bulb or socket.
3. Voltage

- Connect the pocket tester (DC20V) to the bulb socket connector.

<table>
<thead>
<tr>
<th>Pocket tester (+) lead → Grey</th>
<th>Pocket tester (-) lead → Ground</th>
</tr>
</thead>
</table>

- Turn the main switch to ON.
- Check the voltage (12V) between “Grey” and the ground.

4. Connections

- Check all connections in the signal system.
  Refer to “WIRING DIAGRAM”.

5. The fuel meter does not work.

1. Fuel sender unit

- Disconnect the fuel sender leads.
- Connect the pocket tester ($\Omega \times 100$) then ($\Omega \times 10$) to the fuel sender.
- Drain the fuel tank.
- Measure the resistance.

<table>
<thead>
<tr>
<th>Sender unit resistance (empty tank):</th>
</tr>
</thead>
<tbody>
<tr>
<td>90 ~ 100 $\Omega$ at 20°C (68°F)</td>
</tr>
</tbody>
</table>

- Fill the tank.
- Measure the resistance.

<table>
<thead>
<tr>
<th>Sender unit resistance (full tank):</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.5 ~ 7.5 $\Omega$ at 20°C (68°F)</td>
</tr>
</tbody>
</table>

This circuit is in good condition.
9  Fuse
10  Battery
12  Main switch
35  Water temperature indicator
36  Water sender
TROUBLESHOOTING

WATER TEMPERATURE METER DOES NOT MOVE, WHEN THE ENGINE IS WARM.

NOTE:
Remove the following parts before proceeding with the troubleshooting:
• Side covers and footrest board
• Handlebar cover
For accurate troubleshooting use the following special tools:

Pocket tester:
90890-03112

1. Fuse
• Remove the fuse.
• Connect the pocket tester (Ω x 1) to the fuse.
• Check the fuse for continuity.
Refer to “FUSE INSPECTION” in Chapter 3.

2. Battery
• Check the condition of the battery.
Refer to “BATTERY INSPECTION” in CHAPTER 3.

Battery voltage:
12.8 V or more at 20°C (68°F)

3. Main switch
• Disconnect the main switch from the wire harness.
• Turn the main switch to “✱”.
• Check for continuity between:
  Red ① and Gray ③
• Turn the main switch to “ON”.
• Check for continuity between:
  Red ① and Brown ②

Main switch defect → Replace.
4. Thermo unit

- Remove the thermo unit from the head cylinder.
- Connect the pocket tester (Ω x100) then (Ω x 10) to the thermo unit ①.
- Immerse the thermo unit in the water.
- Measure the resistance.

Thermo unit resistance:
- 25°C: 504 ~ 614 Ω
- 100°C: 37.8 ~ 41.6 Ω

**WARNING**
- Handle the thermo unit with special care.
- Never subject it to strong shock or allow it to be dropped. Should it be dropped, it must be replaced.

7. Wiring connection

Check the entire cooling system for connections. Refer to "CIRCUIT DIAGRAM".

Replace the meter unit complete.
CHAPTER 9.
TROUBLESHOOTING

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   POOR IDLE SPEED PERFORMANCE ..................................................9-2

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   INSTABLE HANDLING .....................................................................9-6

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WIRING DIAGRAM
### Starting Failure/Hard Starting

**Troubleshooting**

**Note:**
The following troubleshooting does not cover all the possible causes of trouble. It should be helpful, however, as a guide to troubleshooting. Refer to the relative procedure in this manual for inspection, adjustment and replacement of parts.

**Starting Failure/Hard Starting**

<table>
<thead>
<tr>
<th>Fuel System</th>
<th>Fuel Tank</th>
<th>Carburetor</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Empty</td>
<td>Deteriorated fuel, fuel containing water or foreign material</td>
</tr>
<tr>
<td></td>
<td>Clogged fuel filter</td>
<td>Clogged pilot jet</td>
</tr>
<tr>
<td></td>
<td>Deteriorated fuel or fuel containing water or foreign material</td>
<td>Clogged pilot air passage</td>
</tr>
<tr>
<td></td>
<td>Clogged fuel tank cap</td>
<td>Sucked-in air</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Fuel Cock</th>
<th>Deformed float</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Deformed float</td>
<td>Deformed float</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Air Cleaner</th>
<th>Groove-worm needle valve</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Improperly sealed valve seat</td>
<td>Improperly sealed valve seat</td>
</tr>
<tr>
<td></td>
<td>Improperly adjusted fuel level</td>
<td>Improperly adjusted fuel level</td>
</tr>
<tr>
<td></td>
<td>Improperly set pilot jet</td>
<td>Improperly set pilot jet</td>
</tr>
<tr>
<td></td>
<td>Clogged starter jet</td>
<td>Clogged starter jet</td>
</tr>
<tr>
<td></td>
<td>Starter plunger malfunction</td>
<td>Starter plunger malfunction</td>
</tr>
<tr>
<td></td>
<td>Improperly adjusted pilot air screw</td>
<td>Improperly adjusted pilot air screw</td>
</tr>
</tbody>
</table>

**Electrical System**

<table>
<thead>
<tr>
<th>Spark Plug</th>
<th>Improper plug gap</th>
<th>Faulty CDI unit</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Worm electrodes</td>
<td>Faulty source coil</td>
</tr>
<tr>
<td></td>
<td>Wire between terminals broken</td>
<td>Faulty pick-up coil</td>
</tr>
<tr>
<td></td>
<td>Improper heat range</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Faulty spark plug cap</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ignition Coil</th>
<th>Broken or shorted primary/secondary</th>
<th>Faulty main switch</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Faulty spark plug lead</td>
<td>Broken or shorted wiring</td>
</tr>
<tr>
<td></td>
<td>Broken body</td>
<td>Broken or shorted wiring</td>
</tr>
</tbody>
</table>
STARTING FAILURE/HARD STARTING/
POOR IDLE SPEED PERFORMANCE

COMPRESSION SYSTEM
Cylinder and cylinder head
• Loose spark plug
• Loose cylinder head or cylinder
• Broken cylinder head gasket
• Broken cylinder gasket
• Worn, damaged or seized cylinder

Piston and piston rings
• Improperly installed piston ring
• Worn, fatigued or broken piston ring
• Seized piston ring
• Seized or damaged piston

Crankcase and crankshaft
• Improperly seated crankcase
• Improperly sealed crankcase (damaged oil seal)
• Seized crankshaft

Reed valve
• Deformed reed valve stopper
• Improperly seated reed valve
• Loose intake manifold
• Broken gasket
• Broken reed valve

POOR IDLE SPEED PERFORMANCE

Carburetor
• Improperly returned starter plunger
• Clogged or loose pilot jet
• Clogged pilot air jet
• Improperly adjusted idle speed (throttle stop screw)
• Improper throttle cable play
• Flooded carburetor
POOR MEDIUM AND HIGH SPEED PERFORMANCE/
FAULTY AUTOMATIC

POOR MEDIUM AND HIGH SPEED PERFORMANCE

FUEL SYSTEM
Fuel tank
• Clogged fuel filter
• Deteriorated fuel or fuel containing water or foreign material
• Clogged fuel tank cap

Fuel cock
• Clogged fuel hose

Air cleaner
• Clogged air cleaner

Carburetor
• Deteriorated fuel, fuel containing water or foreign material
• Sucked-in air
• Deformed float
• Groove-worm needle valve
• Improperly sealed valve seat
• Improperly set clip position of jet needle
• Improperly adjusted fuel level
• Clogged or loose main jet
• Clogged or loose main nozzle

ELECTRICAL SYSTEM
Spark plug
• Improper plug gap
• Worn electrodes
• Wire between terminals broken
• Improper heat range
• Faulty spark plug cap

CDI unit system
• Faulty CDI unit
• Faulty source coil
• Faulty pick-up coil

COMPRESSION SYSTEM
Cylinder and cylinder head
• Loose spark plug
• Loose cylinder head or cylinder
• Broken cylinder head gasket
• Broken cylinder gasket
• Worn, damaged or seized cylinder

Piston and piston rings
• Improperly installed piston ring
• Worn, fatigued or broken piston ring
• Seized piston ring
• Seized or damaged piston

Crankcase and crankshaft
• Improperly seated crankcase
• Improperly sealed crankcase (damaged oil seal)
• Seized crankshaft

Reed valve
• Deformed reed valve stopper
• Improperly seated reed valve
• Loose intake manifold
• Broken gasket
• Broken reed valve

FAULTY AUTOMATIC (V-BELT TYPE)
SCOOTER DOES NOT MOVE WHILE ENGINE IS OPERATING.

V-belt
• Worn, damaged or slipped v-belt

Primary sheave
• Worn or damaged cam plate
• Worn or damaged slider bushing

Secondary sheave
• Broken compression spring
• Pealed lining from clutch shoe
• Worn spline of clutch housing

CLUTCH-OUT FAILURE
Primary sheave
• Seized primary sliding sheave and collar

Secondary sheave
• Broken or fatigued clutch shoe spring
POOR STANDING START (LOW CLIMBING ABILITY)

V-belt
- Worn, damaged or slipped v-belt

Primary sheave
- Worn or improper operation of weight

Secondary sheave
- Fatigued compression spring
- Improper operation of secondary sliding sheave

POOR ACCELERATION (POOR HIGH SPEED)

V-belt
- Worn or greasy V-belt

Secondary sheave
- Worn or greasy clutch shoe
- Improper operation of secondary sliding sheave

OVER HEATING OR OVER-COOLING

OVER HEATING

Ignition system
- Improper spark plug gap
- Improper spark plug head range
- Faulty ignitor unit

Fuel system
- Improper carburetor setting
- Improper fuel level adjustment
- Clogged air cleaner element

Compression system
- Heavy carbon deposit build-up

Engine oil
- Improper engine oil quality (high viscosity)
- Low engine oil quality

Brakes
- Dragging brake

Cooling system
- Faulty thermostat
- Faulty thermo switch
- Incorrect coolant level (low coolant level)
- Faulty radiator (Clogged, Damage)
- Impeller shaft gear malfunction (bent dowel pin, gear)
- Damaged impeller shaft

OVER-COOLING

Cooling system
- Faulty thermostat
- Faulty thermo switch
IMPROPER KICKING

SLIPPING
Kick axle assembly
• Low tension of kick clip
• Worn kick axle
• Worn or damaged kick gear
• Damaged kick clip
• Kick clip coming off
• Damaged kick clip stopper

Transmission oil
• Improper quality (low viscosity)
• Deterioration

HARD KICKING
Kick axle assembly
• High tension of kick clip
• Seized kick gear

Crankcase and crankshaft
• Improperly seated crankcase
• Improperly seated crankshaft
• Damaged or seized crankshaft
• Damaged or seized crankshaft bearing

Cylinder, piston and piston ring
• Damaged or seized cylinder
• Damaged or seized piston
• Damaged or seized piston ring

KICK CRANK NOT RETURNING
Kick axle assembly
• Damaged kick return spring
• Kick return spring coming off
• Kick clip coming off
• Damaged kick return spring stopper

FAULTY BRAKE

POOR BRAKING EFFECT
Disc brake
• Worn brake pads
• Worn disc
• Air in brake fluid
• Leaking brake fluid
• Faulty cylinder cup kit
• Faulty caliper seal kit
• Loose union bolt
• Broken brake hose
• Oily or greasy disc/brake pads
• Improper brake fluid level
## FRONT FORK OIL LEAKAGE AND FRONT FORK MALFUNCTION

<table>
<thead>
<tr>
<th>OIL LEAKAGE</th>
<th>MALFUNCTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Bent, damaged or rusty inner tube</td>
<td>• Bent, deformed or damaged inner tube</td>
</tr>
<tr>
<td>• Damaged or cracked outer tube</td>
<td>• Bent or deformed outer tube</td>
</tr>
<tr>
<td>• Damaged oil seal lip</td>
<td>• Damaged fork spring</td>
</tr>
<tr>
<td>• Improper installed oil seal</td>
<td>• Worn or damaged slide metal</td>
</tr>
<tr>
<td>• Improper oil level (too much)</td>
<td>• Bent or damaged damper rod</td>
</tr>
<tr>
<td>• Loose damper rod holding bolt</td>
<td>• Improper oil viscosity</td>
</tr>
<tr>
<td>• Broken cap bolt O-ring</td>
<td>• Improper oil level</td>
</tr>
</tbody>
</table>

## INSTABLE HANDLING

### Handlebar
- Improperly installed or bent

### Steering
- Improperly installed steering column
- Improperly tightened ring nut
- Bent steering column
- Damaged ball bearing or bearing race

### Front forks
- Broken spring
- Bended front forks

### Tires
- Uneven tire pressures on both sides
- Incorrect tire pressure
- Unevenly worn tires

### Wheels
- Damaged bearing
- Bent or loose wheel axle
- Excessive wheel run-out

### Frame
- Twisted
- Damaged head pipe
- Improperly installed bearing race

### Engine bracket
- Bent or damaged

### Rear shock absorber
- Fatigued spring
- Oil leakage
FAULTY SIGNAL AND LIGHTING SYSTEM

Headlight dark
- Improper bulb
- Too many electric accessories
- Hard charging (broken charging coil)
- Incorrect connection
- Improperly grounded
- Poor contacts (main or light switch)
- Bulb life expires

Bulb burnt out
- Improper bulb
- Improperly grounded
- Faulty main and/or light switch
- Bulb life expires
- Bulb burnt out

Flasher winks slower
- Faulty flasher relay
- Insufficient battery capacity (nearly discharged)
- Improper bulb
- Faulty main and/or flasher switch

Flasher winks quicker
- Improper bulb
- Faulty flasher relay

Flasher does not light
- Improperly grounded
- Discharged battery
- Faulty flasher switch
- Faulty flasher relay
- Broken wireharness
- Loosely connected coupler
- Bulb burnt out
- Faulty fuse

Bulb burnt out
- Improper bulb
- Improperly grounded
- Faulty main and/or light switch
- Bulb life expires
- Bulb burnt out

Flasher keeps on
- Faulty flasher relay
- Insufficient battery capacity (nearly discharged)

Horn is inoperative
- Faulty battery
- Faulty fuse
- Faulty main and/or horn switch
- Improperly adjusted horn
- Faulty horn
- Broken wireharness